

# Technology Developments for Geothermal Power and Energy Storage

SOUTHWEST RESEARCH INSTITUTE®

SAME San Antonio Post Meeting  
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Tim Allison, Ph.D.  
Director, Machinery Department



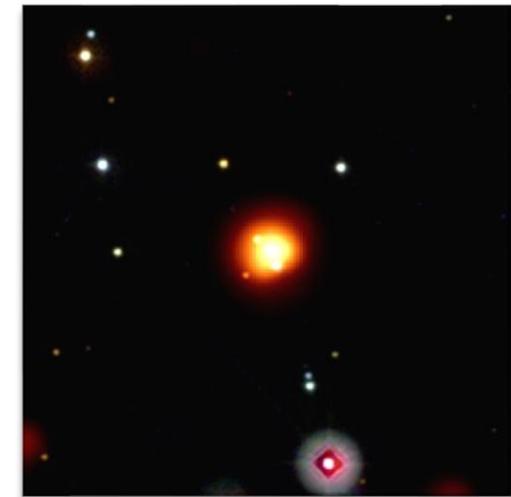
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# SwRI is an Applied Research & Development Company

- Founded in 1947, based in San Antonio, Texas
- 501 (c)(3) nonprofit corporation
  - Internal Research
  - New Laboratories
- ~\$900M Annual revenue from contract work for industry and government clients
- Over 3,000 employees
- 1,500-acre facility; 2.3 million square feet of laboratories & offices
- Customer-Centric IP policy



*Deep Sea to  
Deep Space®...*



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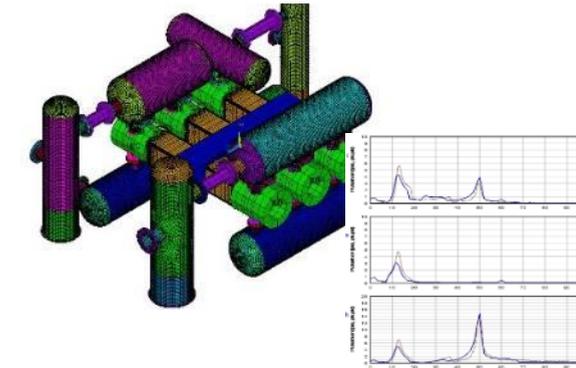
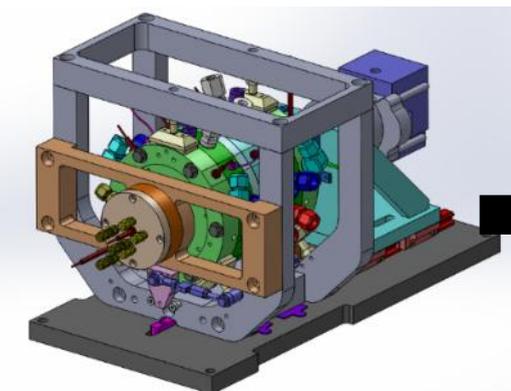
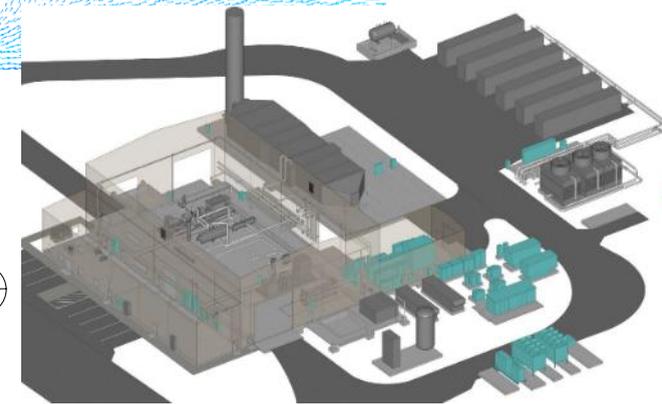
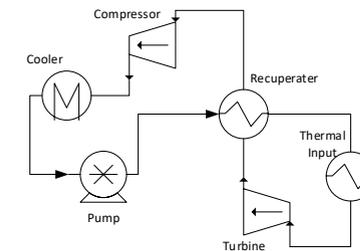
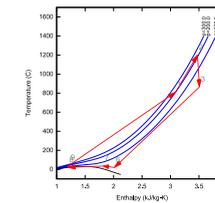
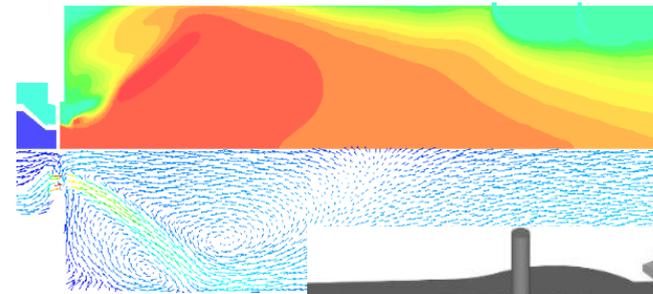
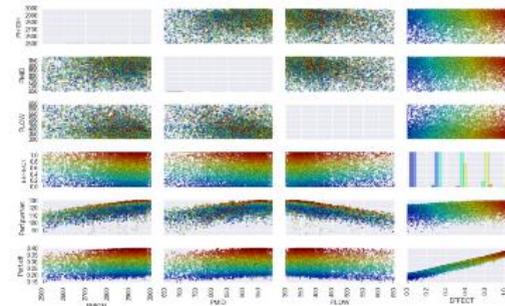
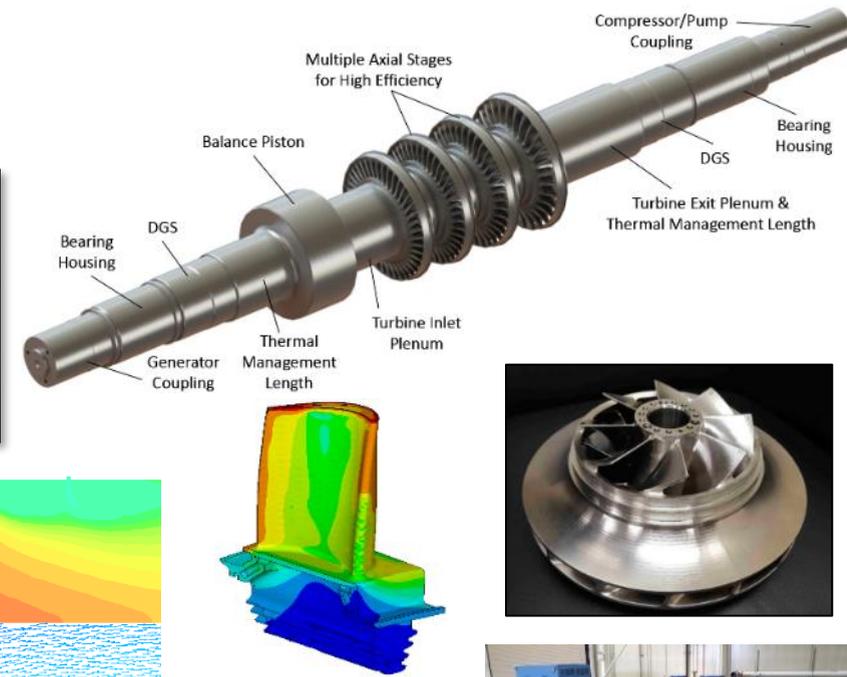
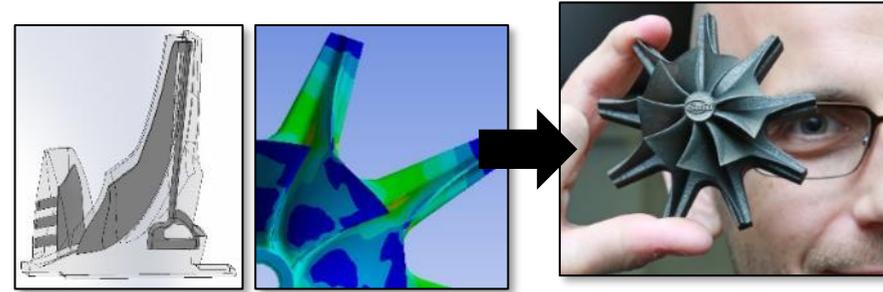
# SwRI Machinery Department

Applied Research centered around Rotating Machinery and associated systems for

- Oil & Gas
- Aerospace Propulsion
- Power Generation
- Industrial Machinery

Expertise including developing technologies, prototype demonstration, and mature products and systems

- >85 Staff
- 5 labs; open/closed-loop test facilities; powertrains up to 15 MW shaft power
- New flammable gas lab capable of hydrogen, hydrocarbons, organic fluids
- Field testing and troubleshooting
- Support OEMs in transitioning new technologies to products



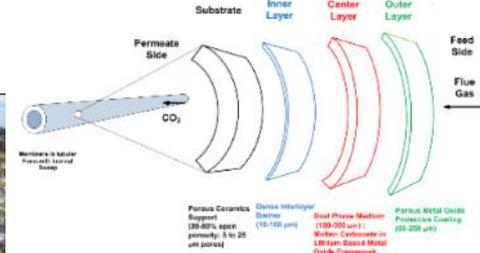
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# Energy R&D at SwRI



**Supercritical CO<sub>2</sub>  
Power Systems**



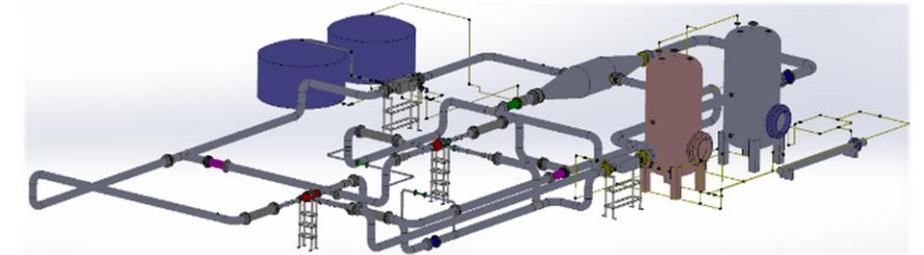
**Carbon Capture, Transport,  
Utilization**



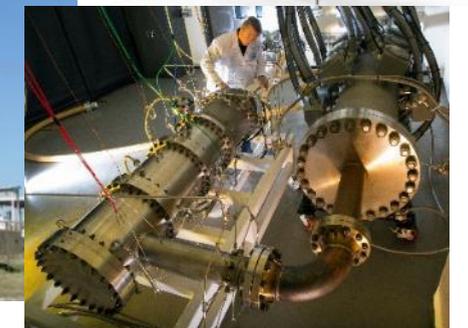
**Gas Turbines**



**Low-Carbon Fuels  
(Hydrogen, Ammonia)**



**Energy Storage**



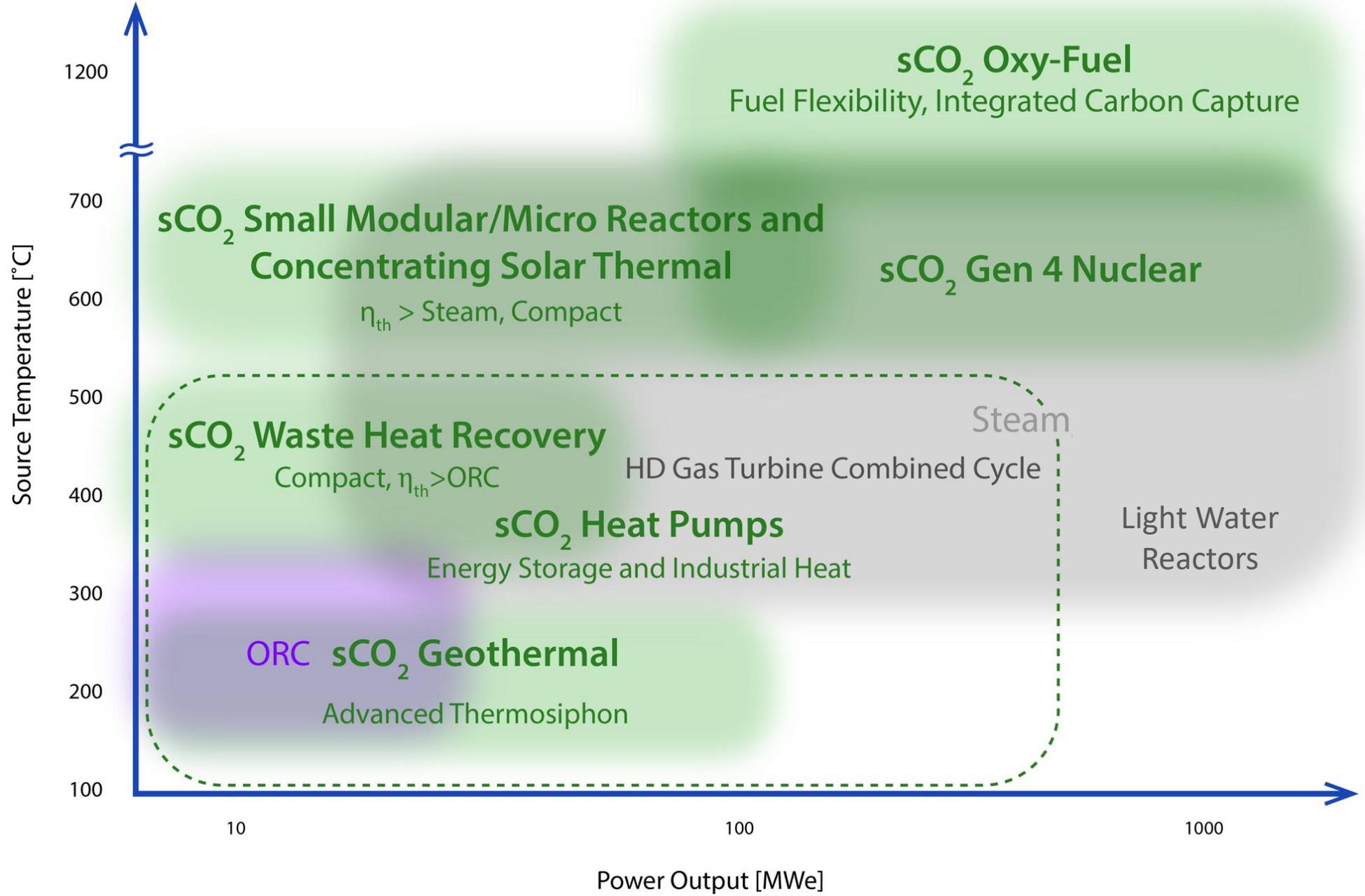
**Industrial Processes / Onsite  
Power and Heat**



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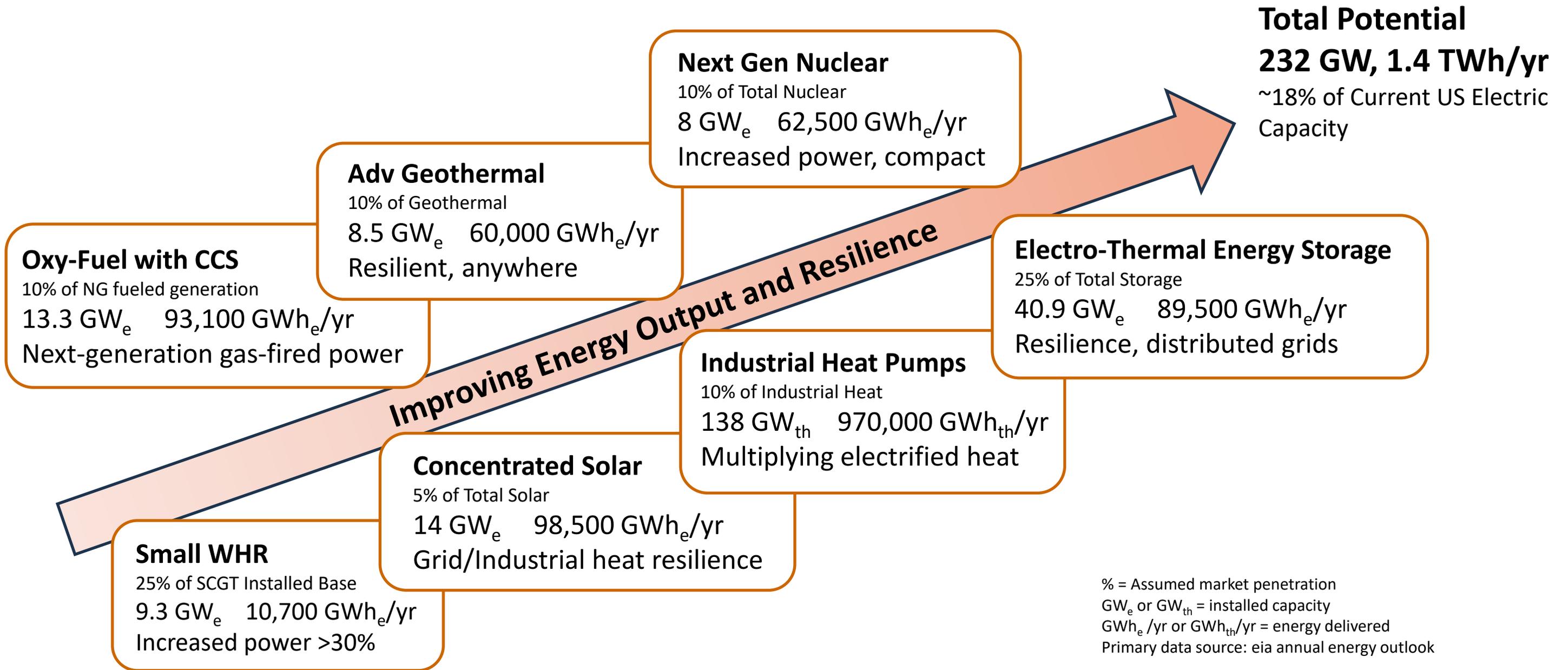
# sCO<sub>2</sub> Power System Application Space



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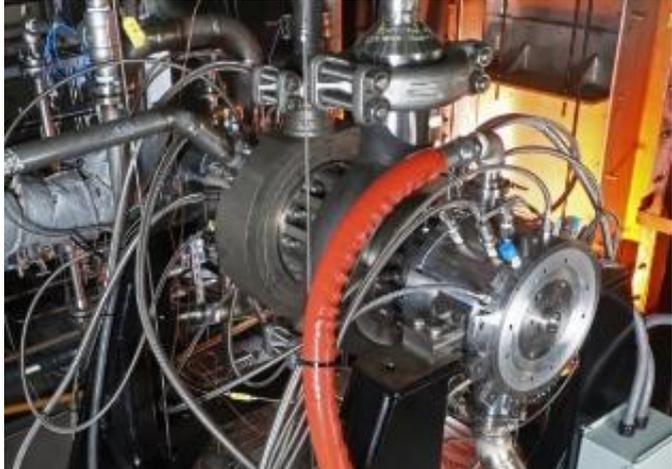
# sCO<sub>2</sub> Applications – Unleashing Energy Innovation

Potential U.S. Electric and Energy Impacts by 2050



# SwRI Development Work for sCO<sub>2</sub> Cycles, Components, Systems

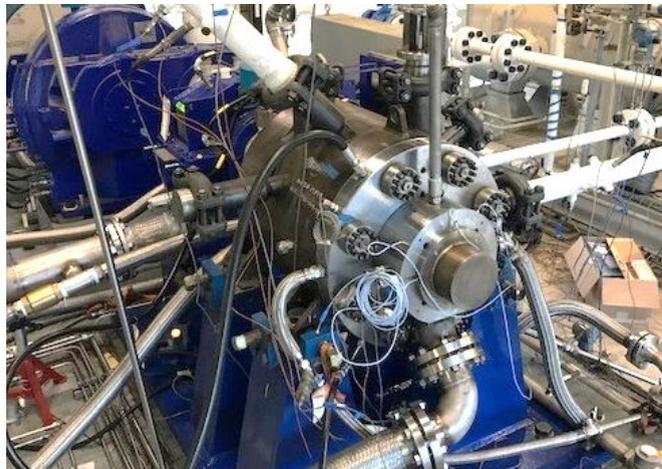
Design, Fabrication, Testing of 10 MWe-Scale Machinery



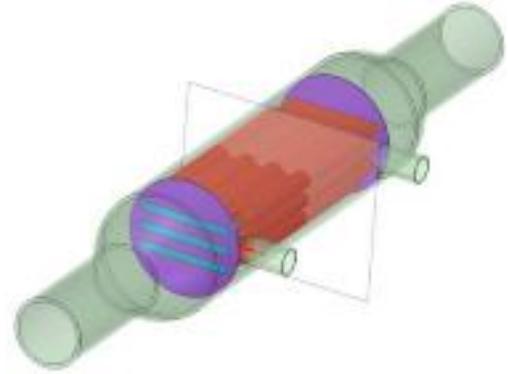
SunShot 10 MWe-scale Axial Turbine w/GE  
Test at 715 °C, 27000 rpm, 1/10<sup>th</sup> flow



Hanwha Integrally-Geared 10 MWe-scale  
Radial Turbine/Compressor: Test at 720 °C,  
full-flow compressor 1/10 flow turbine



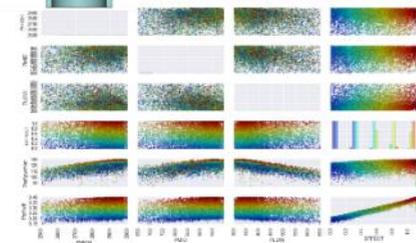
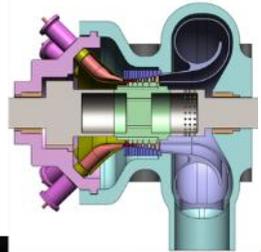
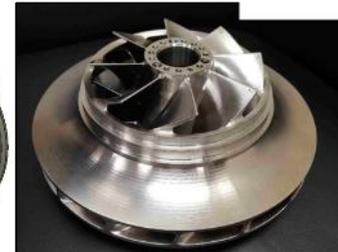
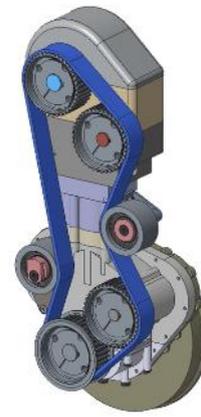
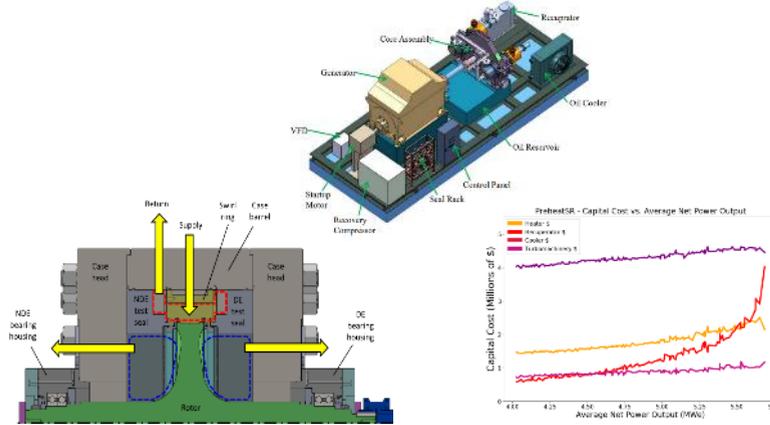
APOLLO 10 MWe Centrifugal Compressor w/ GE:  
Full-Scale Test at 27000 rpm



Heat Exchanger Development and Testing:  
Primary Heaters, Recuperators, Wet/Dry Coolers



Oxy-Combustor Development and Testing

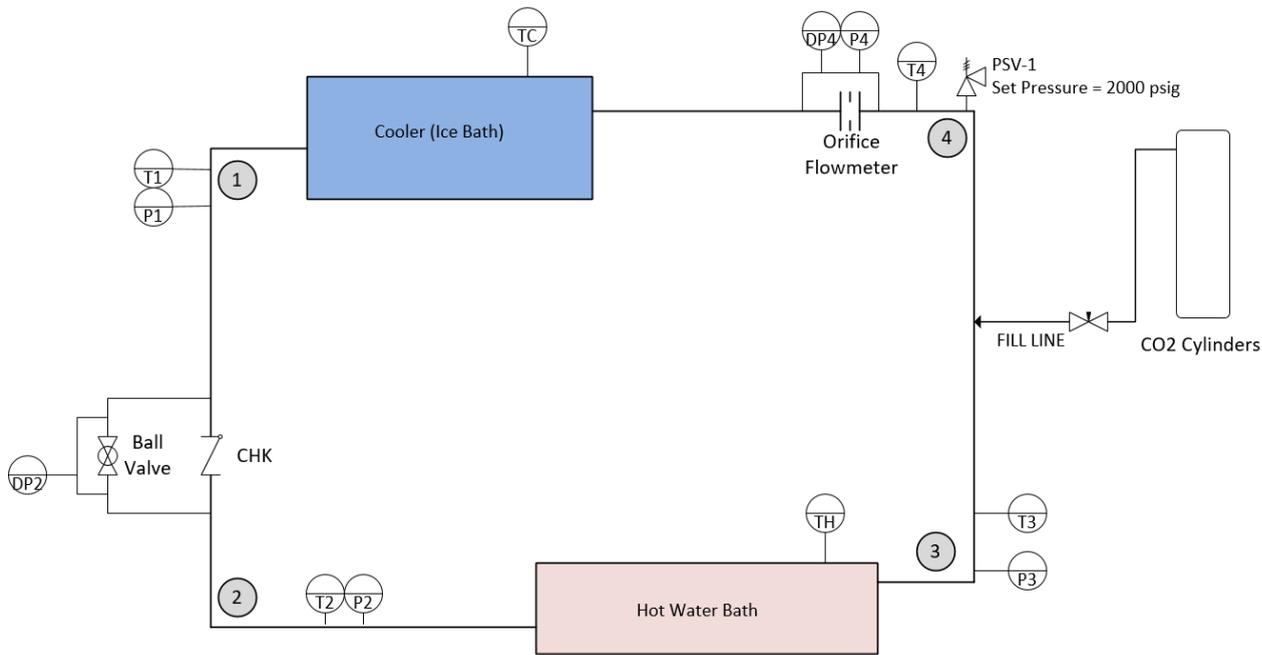


...and Seals, Economics, System Optimization, Advanced Cycles, Aero Testing, Machine Design

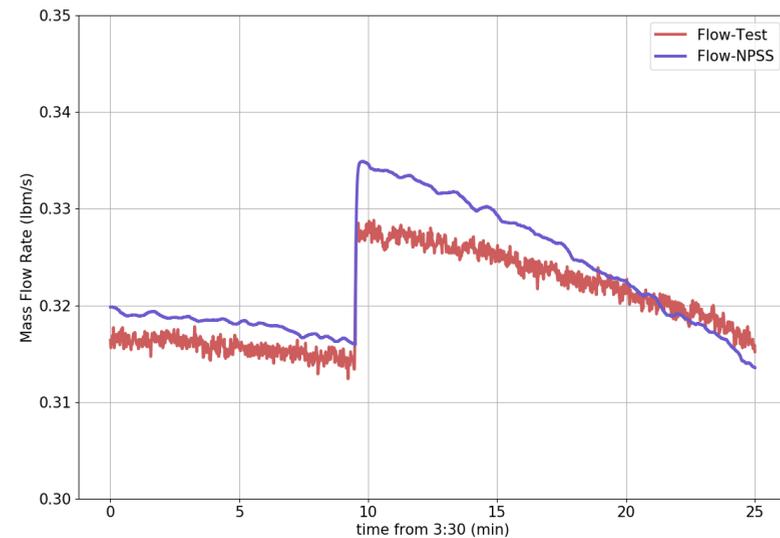


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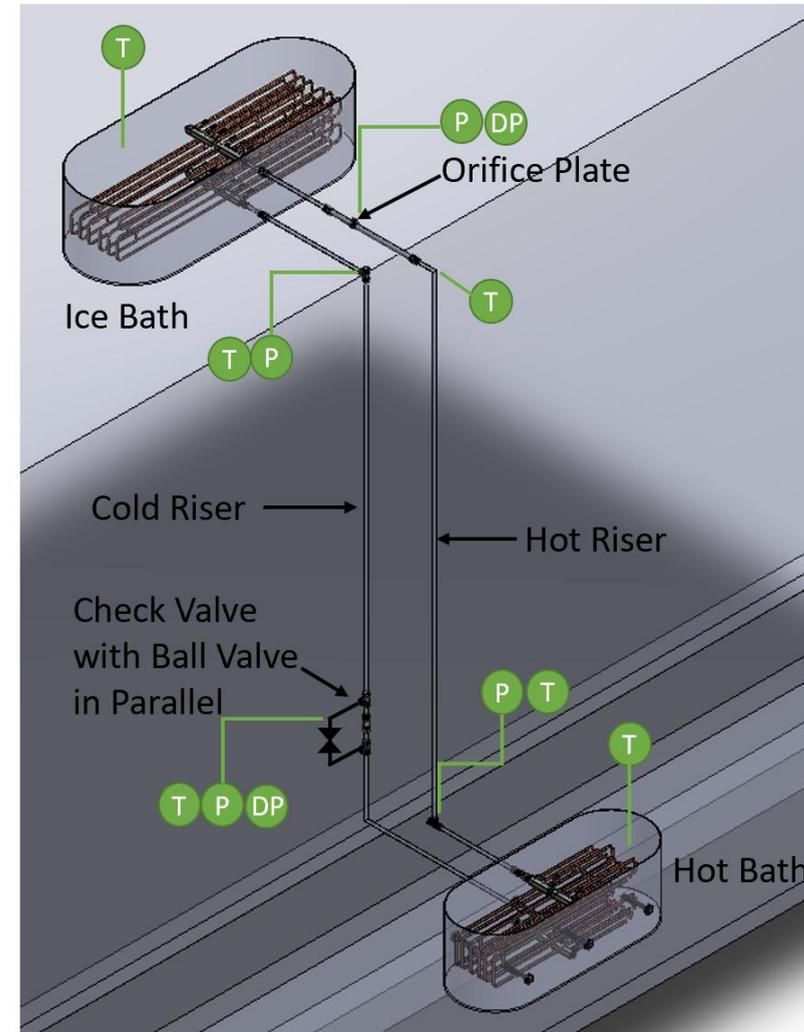
# Natural Convection Modeling & Testing



Lab-Scale Natural Convection P&ID



Lab-Scale Natural Convection Test Data

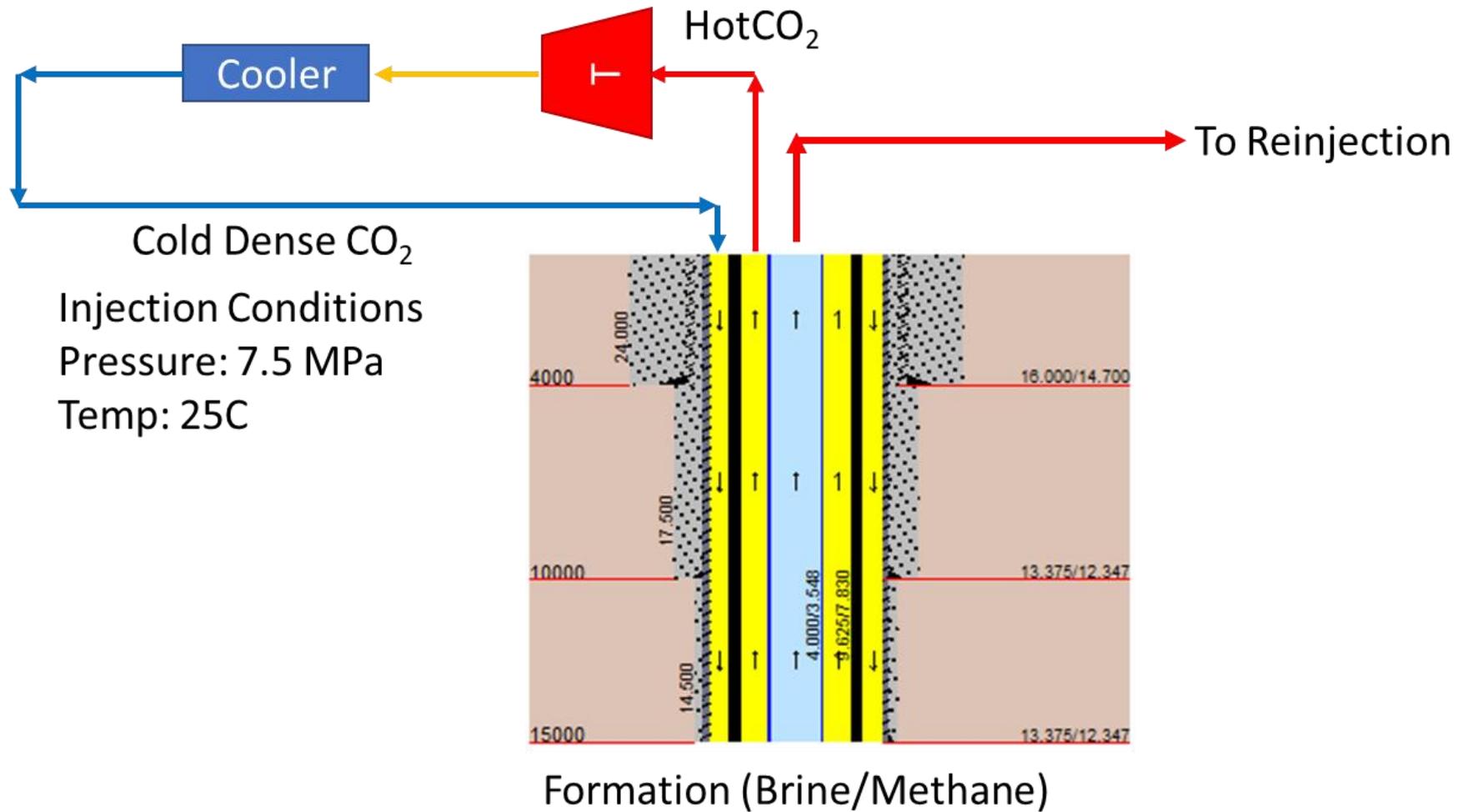


Lab-Scale Natural Convection Test Loop

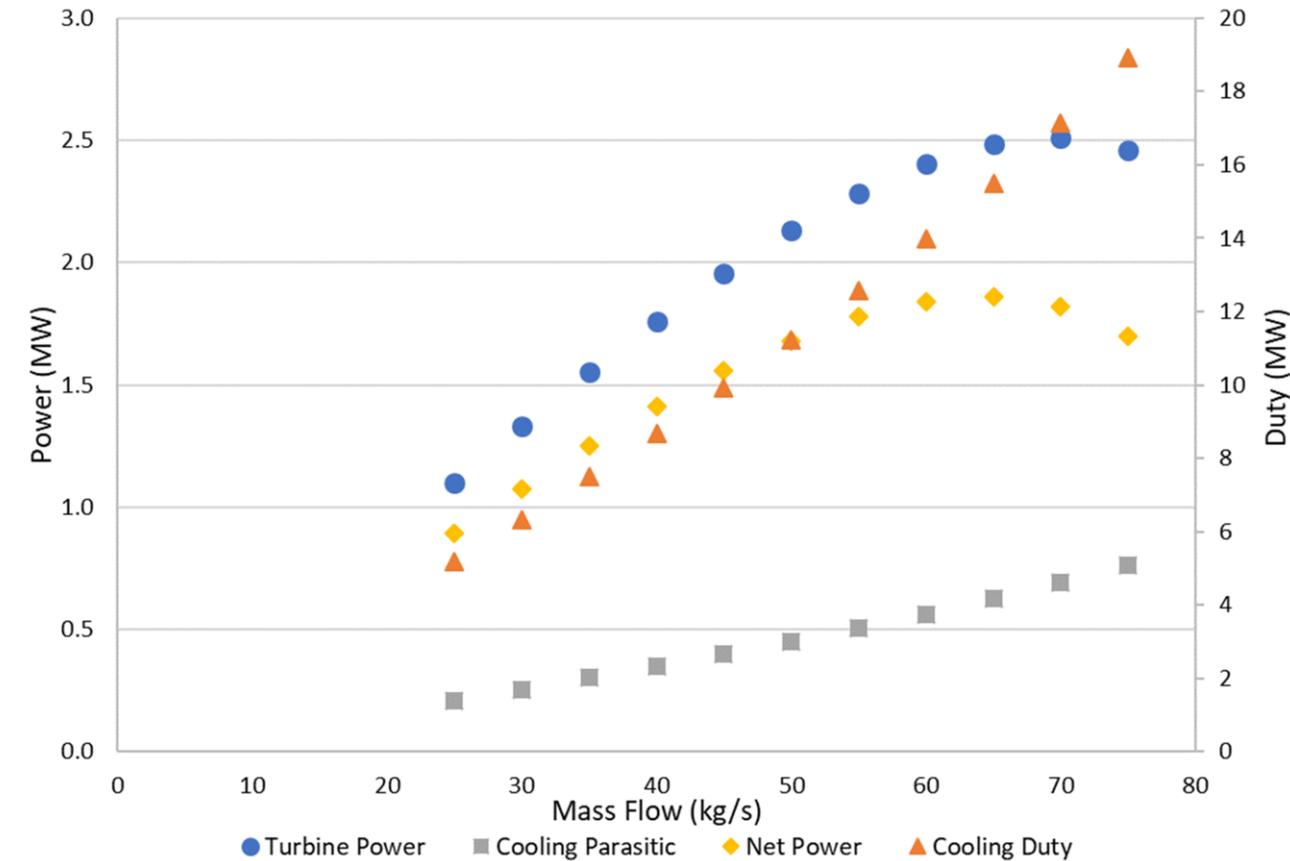


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# Geothermal Thermosiphon Modeling

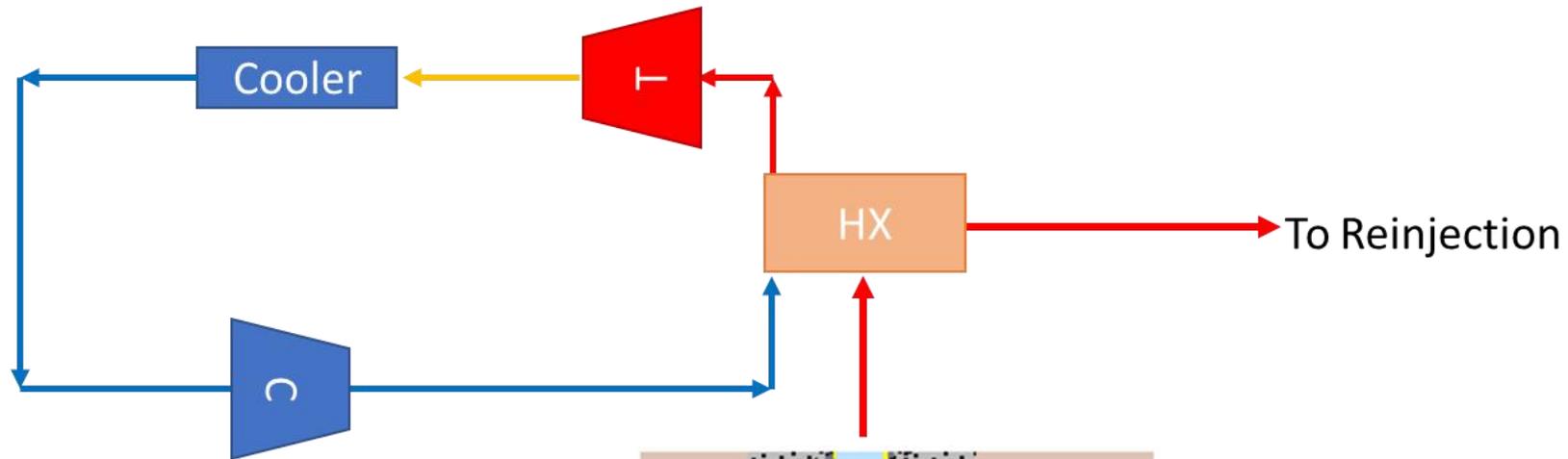


**Geopressured formation with closed loop thermosiphon**  
*Model Description*

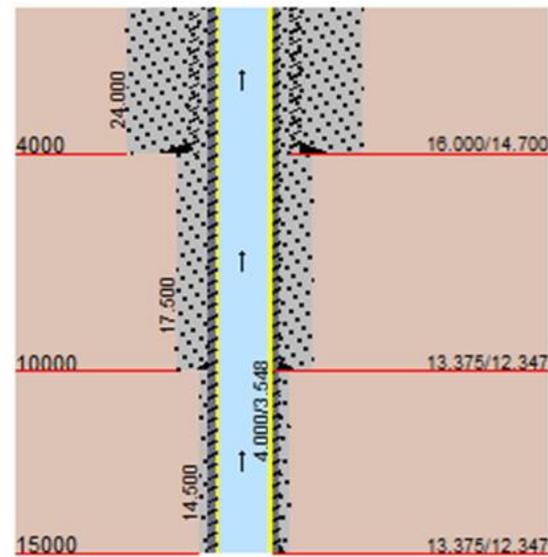


**Geopressured formation with closed loop thermosiphon**  
*Results*

# Cycle Modeling



- Binary Plants
- Thermosiphon
- Organic Rankine Cycles
- sCO<sub>2</sub>
- Alternate refrigerants/mixtures

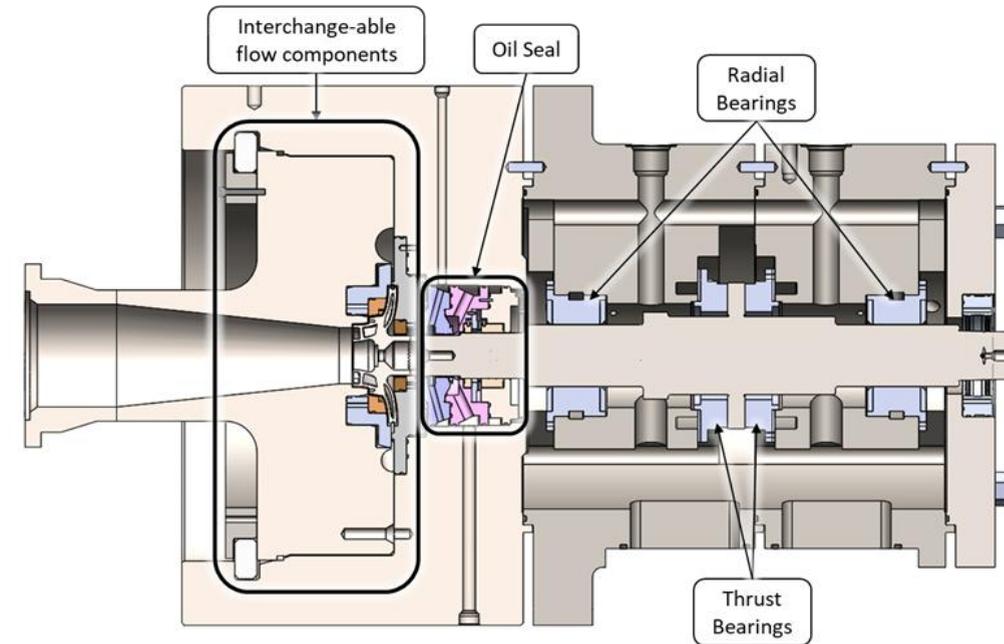


Formation (Brine/Methane)

## Geopressured formation with Binary Plant

# Sage Geosystems sCO<sub>2</sub> Geothermal Turbine

- Geothermal turbine design and testing for Sage Geosystems
- Incorporates modular overhung aero component design and oil seals
- 3 MW design for 175 °C inlet temperature, approx. 10:1 speed-reducing gearbox
- High-speed testing completed July 2024
- Generator-loaded 10-hr test at 150 °C completed September 2024



Sage turbine cross-section and major components



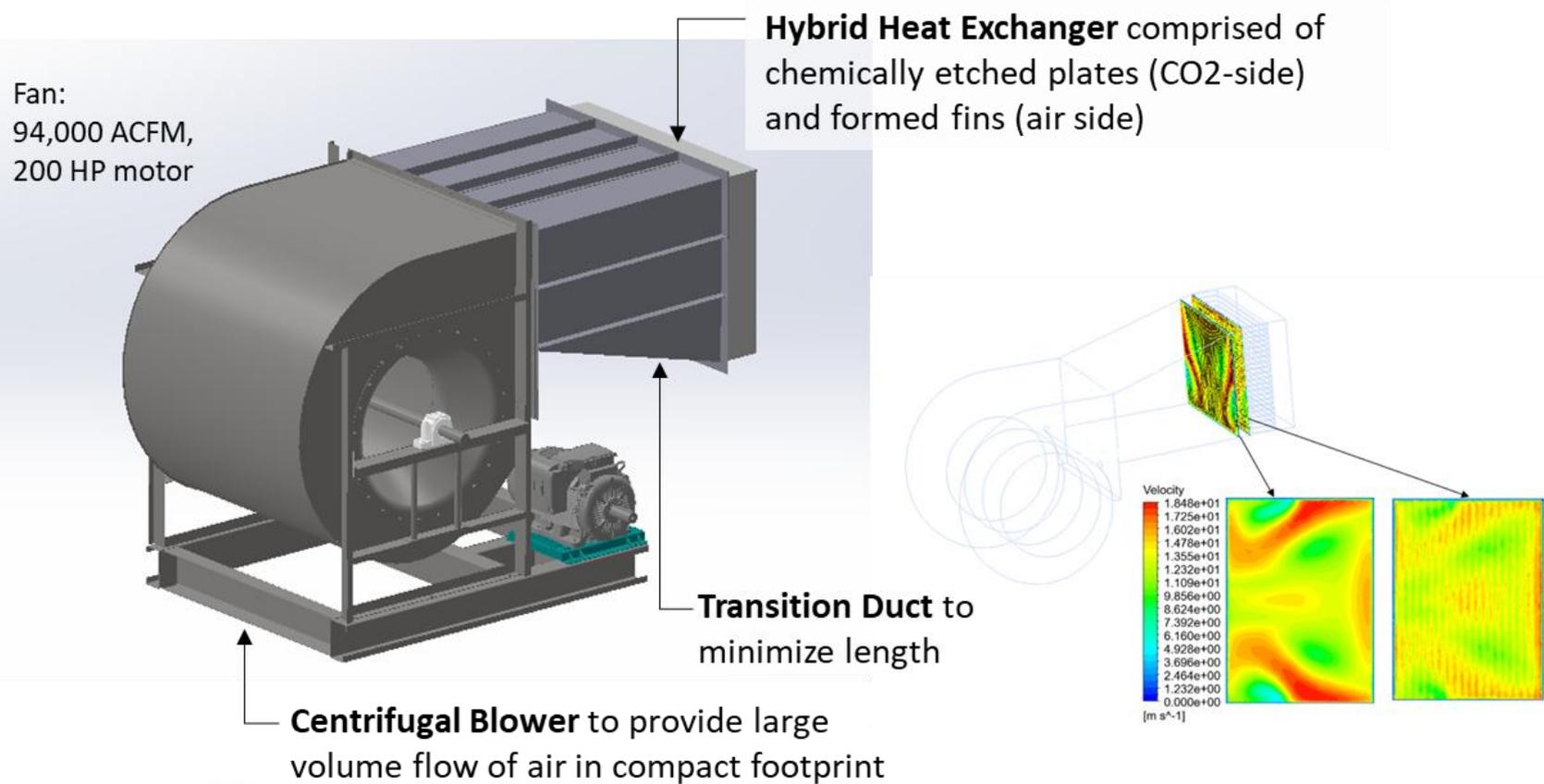
Sage turbine on test stand



# Improved Cooling for sCO<sub>2</sub> Cycles

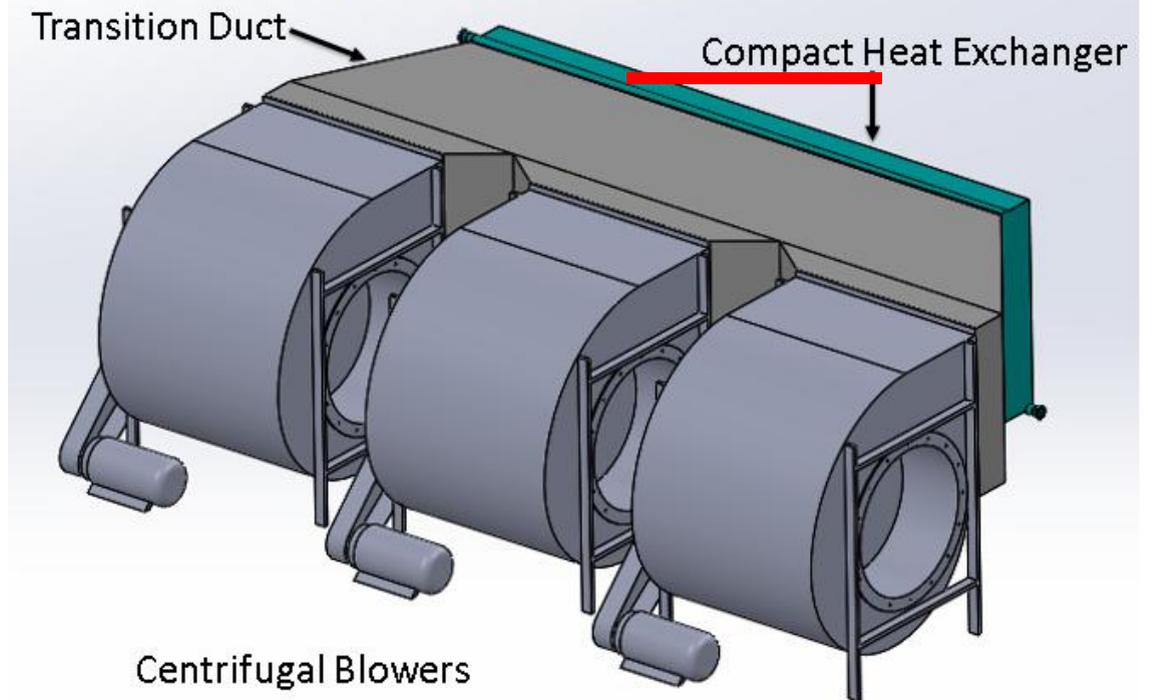
- Development of a dry cooler system that can meet the requirements of an sCO<sub>2</sub> power cycle while
  - Reducing installation footprint as compared to the state of the art
  - Improving on LCOE
- Partnered with VPE and supported by DOE EERE.
- Investigated alternative novel cooling strategies for the thermosiphon cycle

## 1 MWth Demonstration Unit

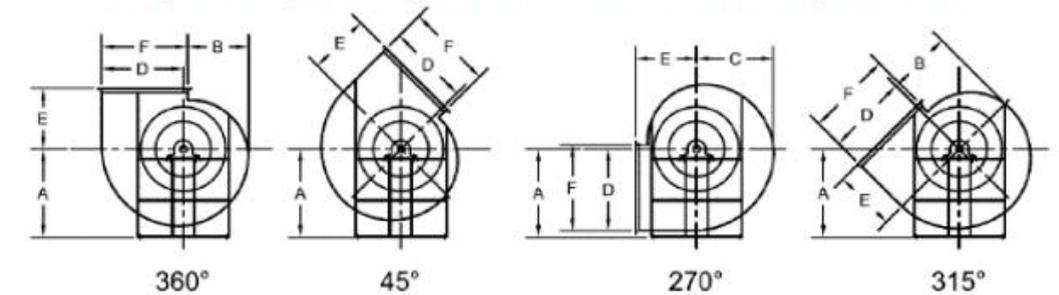


## 5 MWth Commercial Module

7°C end-end approach with 59% reduction in Footprint



Concept is easily reconfigurable to meet installation requirements.



# Supercritical Transformational Electric Power (STEP) Demo Project



- \$169.7M project to design, construct, commission, and operate a 10 MWe sCO<sub>2</sub> demonstration power plant
- **Objectives:**
  - Advance sCO<sub>2</sub> power from TRL3 to TRL7
  - Demonstrate pathway to net plant efficiency > 50%
  - Demonstrate control and operability at 500°C and ≥700°C turbine inlet temperatures with 10 MWe power generation



- **Project Partners:**



[www.STEPdemo.us](http://www.STEPdemo.us)

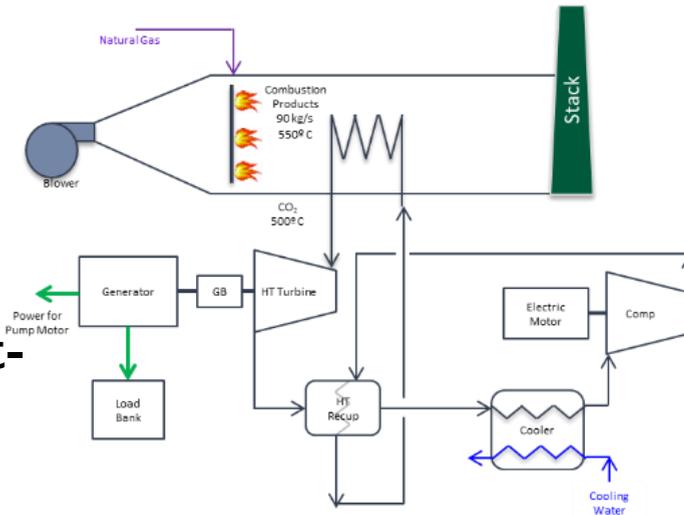
- **Industry Co-Funders:**



# STEP Project Objectives and SwRI Roles

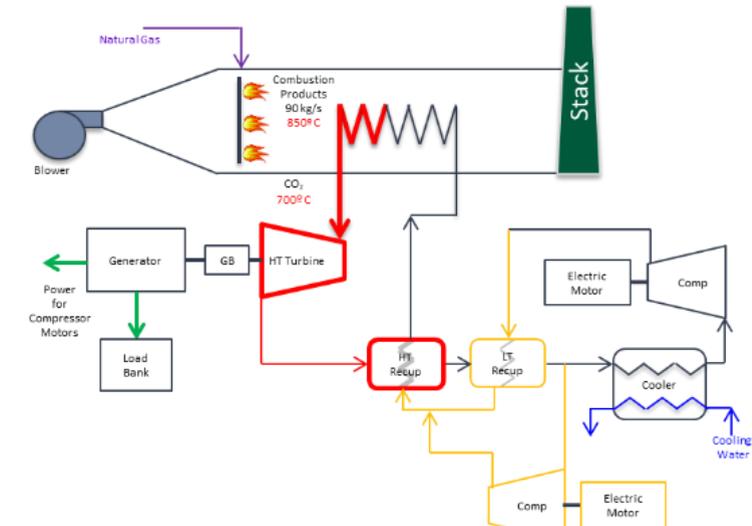
## Verify System Performance & Operability:

- Quantify component and system performance
- Demonstrate operation across control parameters
- Measure transient response through start-up, load change, and shutdown



### Simple Cycle

- Shortest time to initial data
- Controls & safety
- Component performance
- Steady & transient cycle data



### Recompression Cycle

- Inventory management
- Starting transients
- Parallel compressor control
- SOA component efficiencies
- Cycle efficiency > 50%

## Reconfigurable facility:

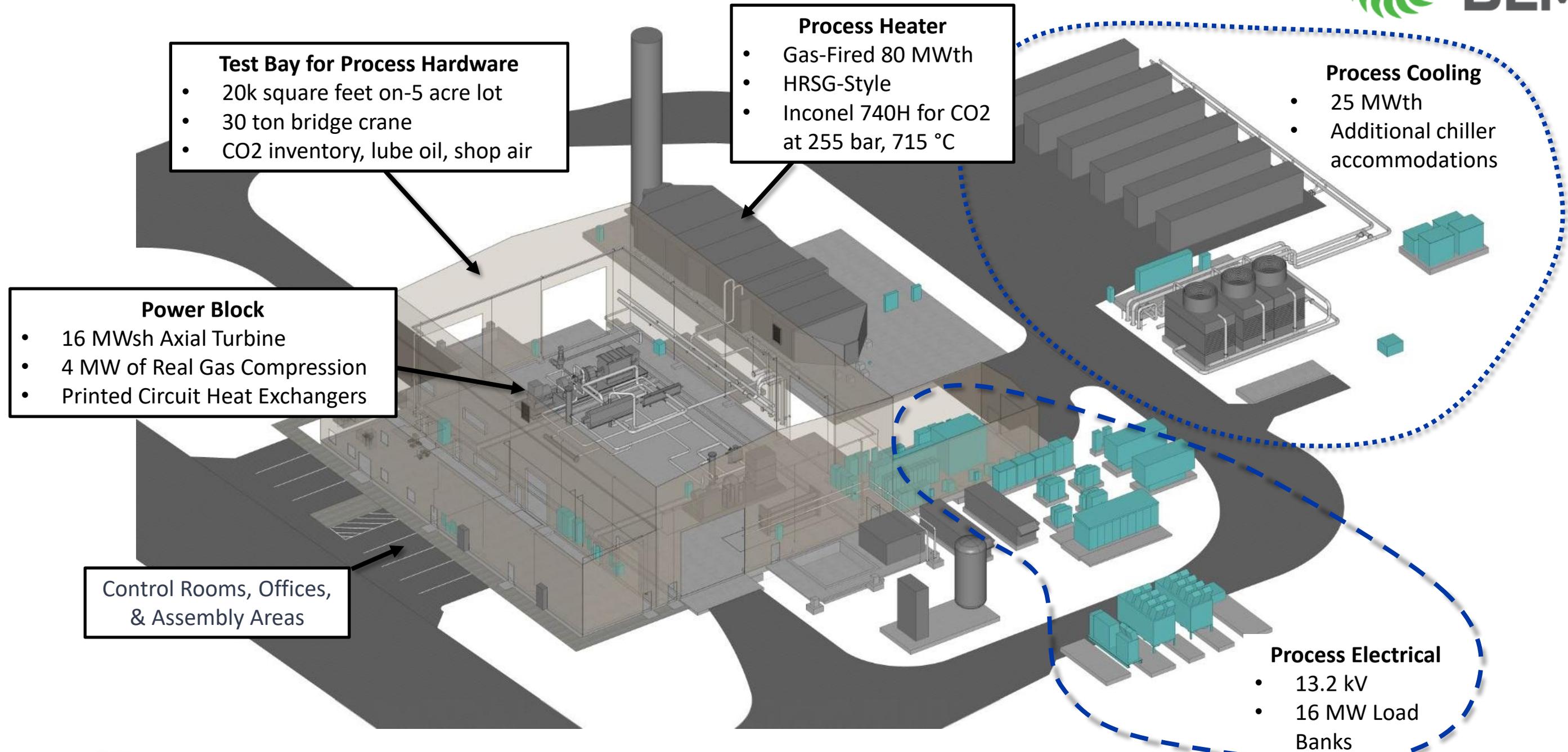
- Accommodate future testing

## SwRI Roles:

- Host Site
- System integration and operation
- Data acquisition and controls
- Piping
- Turbine design and fabrication (with GE)
- Heater protection valve
- Process electrical



# STEP Facility Layout & Specifications



**Test Bay for Process Hardware**

- 20k square feet on-5 acre lot
- 30 ton bridge crane
- CO2 inventory, lube oil, shop air

**Process Heater**

- Gas-Fired 80 MWth
- HRSG-Style
- Inconel 740H for CO2 at 255 bar, 715 °C

**Process Cooling**

- 25 MWth
- Additional chiller accommodations

**Power Block**

- 16 MWsh Axial Turbine
- 4 MW of Real Gas Compression
- Printed Circuit Heat Exchangers

Control Rooms, Offices,  
& Assembly Areas

**Process Electrical**

- 13.2 kV
- 16 MW Load Banks



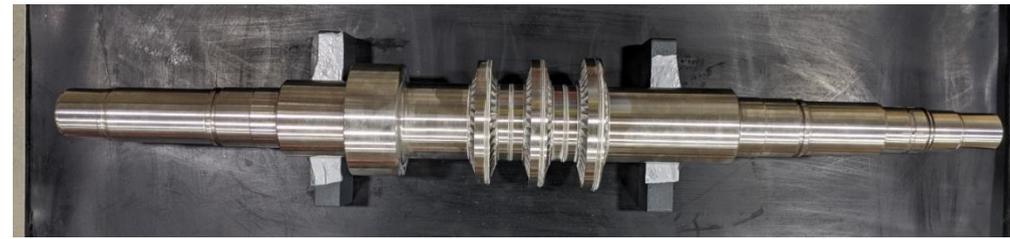
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# STEP Facility

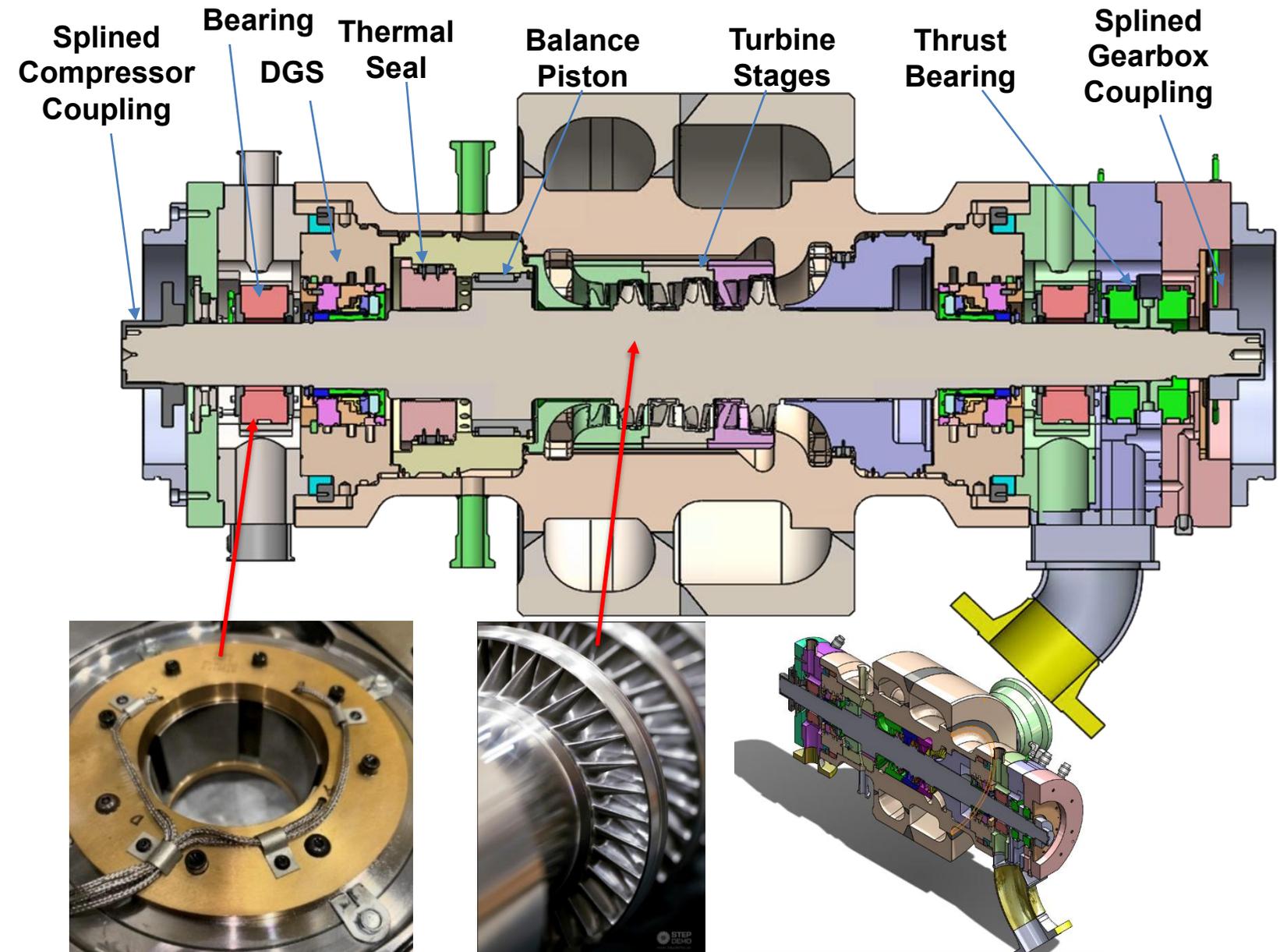


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# STEP Turbine Design



- ~1/10 the size of an equivalent steam turbine
- The world's highest power density industrial terrestrial turbine
- 16 MW produced by 86 kg rotor (186 kW/kg)
- Made from Nimonic 105 heat treated forging
- Airfoil shapes cut using a 5-axis electrode discharge machining by Baker Hughes



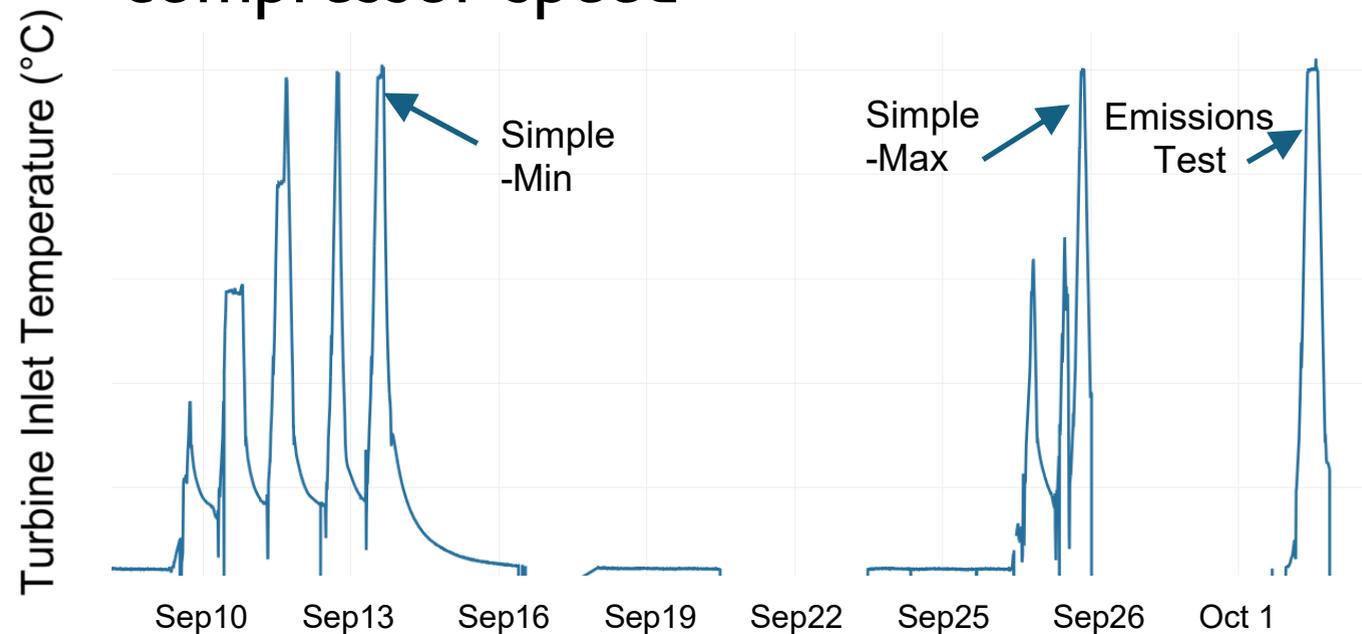
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# STEP Simple Cycle Test Program



Parameter	Simple-Min	Simple-Max
Turbine Speed	26,620 rpm	26,620 rpm
Inlet/Exit Pressure	164/93 bar	206/94 bar
Inlet Temperature	500°C	500°C
Mass Flow	70.6 kg/s	93.4 kg/s

- Test program of increasing speed, temperature, and power reaching 500°C
- “Simple Max/Min” refer to mass flow, controlled by IGV position and compressor speed



Goal	Max Power	Trip
Verify turbine at full speed and high temperature with low load to check performance	100 kW on Load Banks	N/A
500°C TIT with Load Banks	150 kW on Load Banks	N/A
Ammonia injection in the heater for emissions reduction	290 kW on Load Banks	Turbine Gearbox vibrations
Achieve Simple Min	2.6 MW on Load Banks	Overvoltage resulting on a turbine overspeed
Grid synchronize	1.1 MW to Grid	No current measured on breaker bus
Achieve Simple Max	8.3 MW aero 7.4 MW generator 3.9 MW to Grid	N/A
Emission Testing at Simple Max, Repeat Simple Min	3.9 MW gross power to Grid	N/A

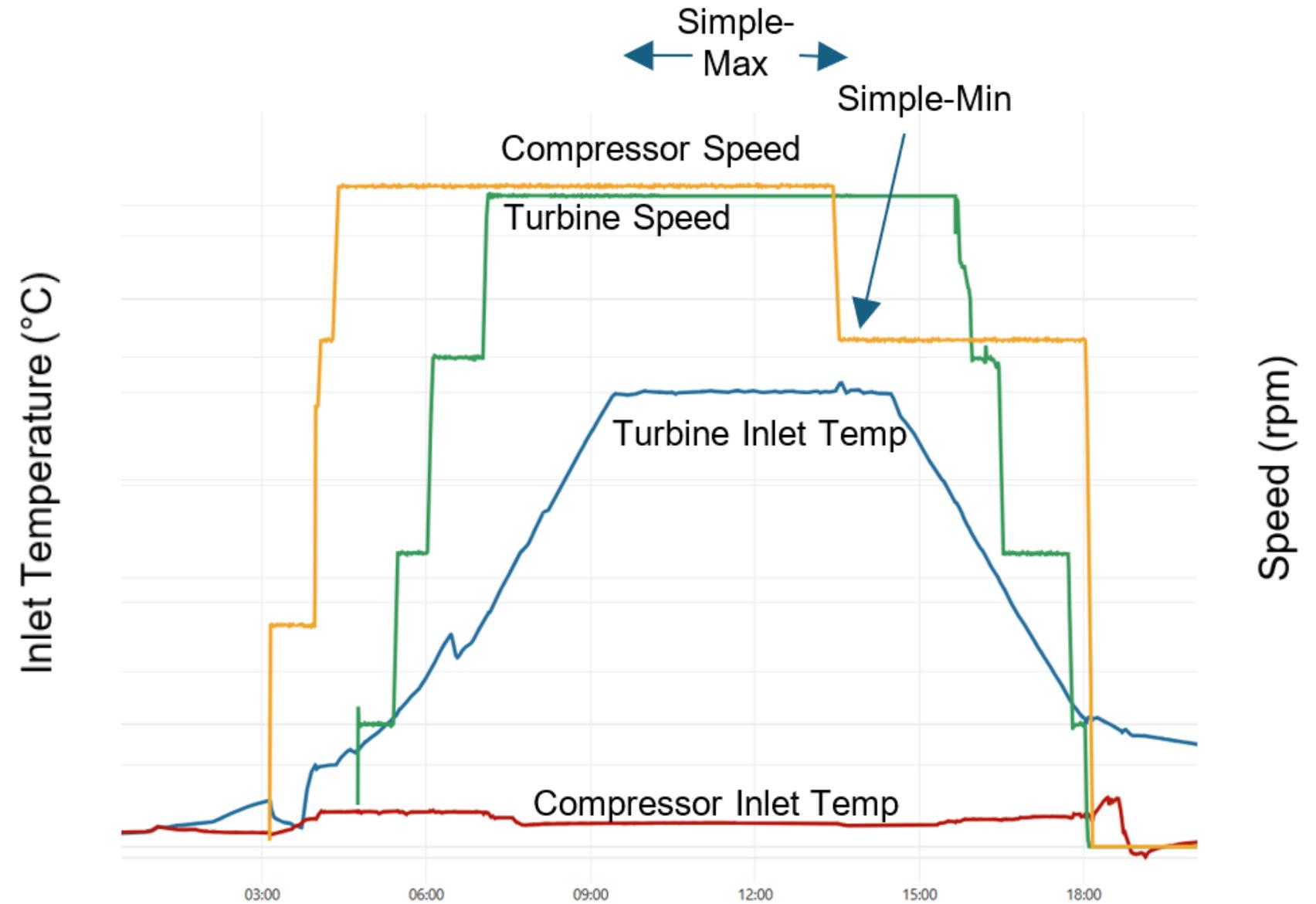


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# 6-Hour Emissions Test



- A 6-hour emissions test required to verify natural gas heater emissions test
- Both Simple Cycle maximum and minimum power conditions demonstrated



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# STEP sCO<sub>2</sub> Technology Maturation Achievements



- Successfully demonstrated gas-fired indirect sCO<sub>2</sub> plant operation at 500 °C simple recuperated cycle “max” conditions generating ~4 MW net power while grid-synchronized
- All major components commercially procured except turbine jointly designed by GE Vernova and SwRI:
  - Compressors: Baker Hughes
  - Heat Exchangers: Parker Heatric, Optimus, Vacuum Process Engineering
  - Heater Protection Valve and 500 °C Turbine Trip Valve: SchuF, AVS/HORA
  - Plant Controller: GE Vernova Mark VI
- Demonstrated repeatability through multiple operations, also safely demonstrated fast and slow trips
- Plant design details available to Joint Industry Partner (JIP) members
- Some risks/ambitions remain:
  - High-temperature operation, esp. >600 °C
  - Long-duration testing

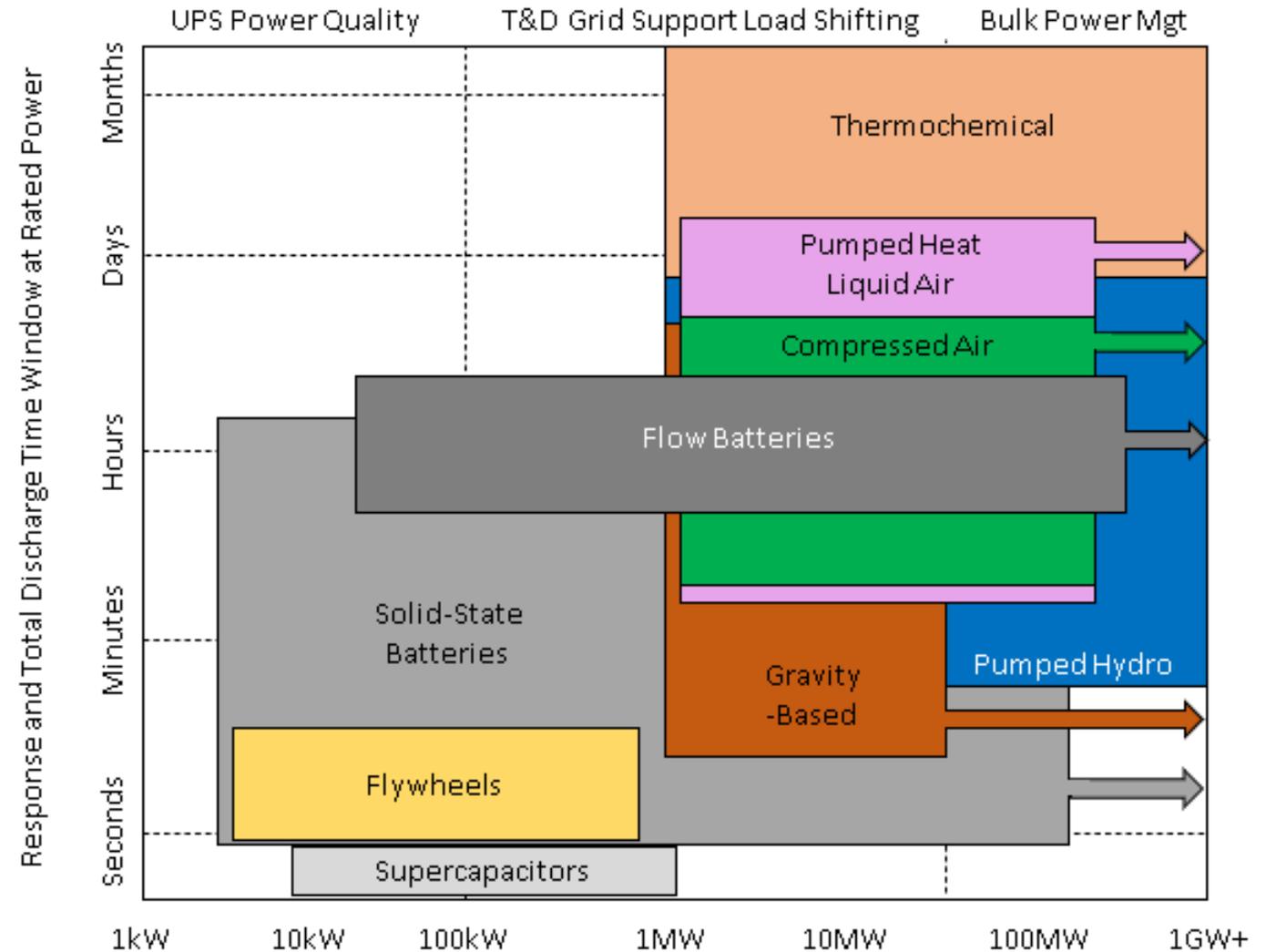


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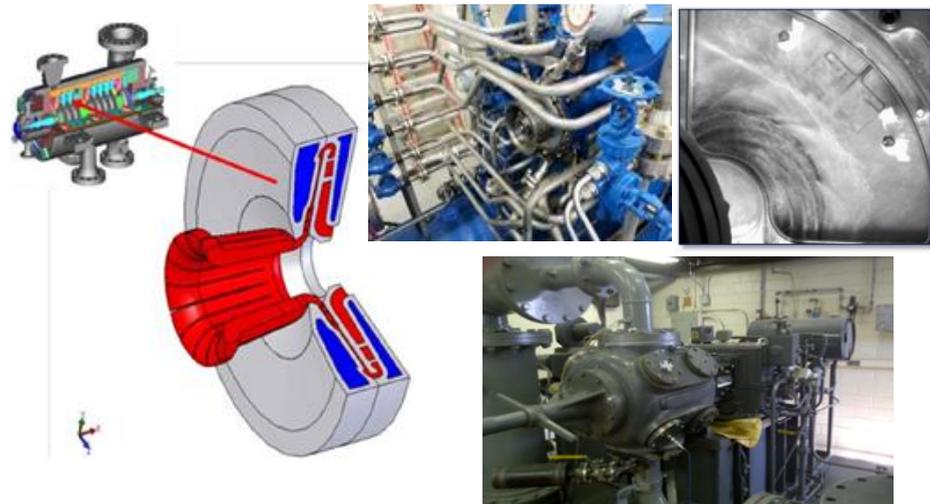


# Long-Duration Energy Storage Systems

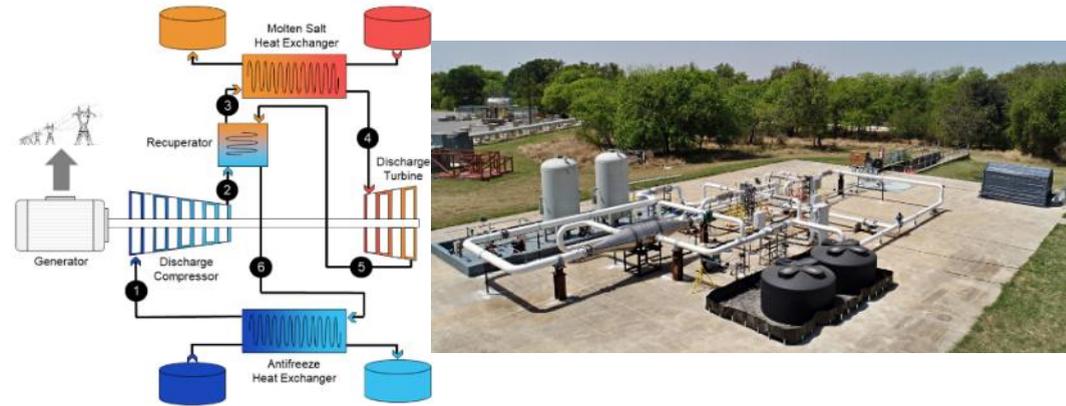
- Decouple power block vs. storage medium to reduce cost
- Leverage turbomachinery supply chain and scalability
- Different size of charge and discharge power blocks can match many use cases
- Avoid sourcing /degradation issues and fire hazards of electrochemical batteries



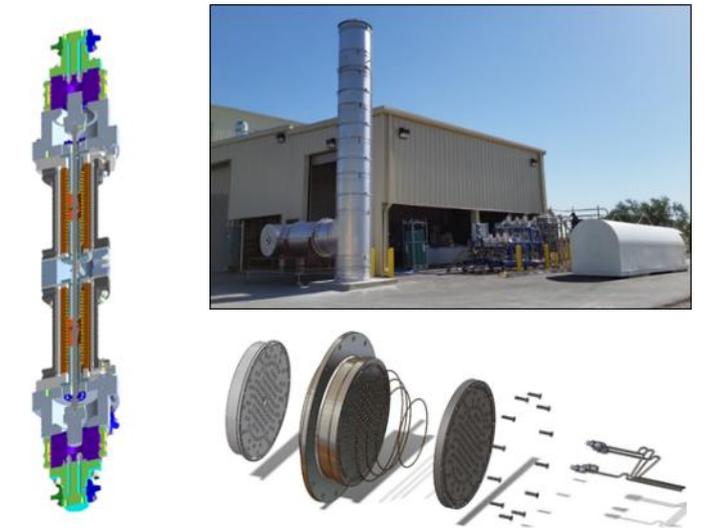
# Long-Duration Energy Storage Projects at SwRI



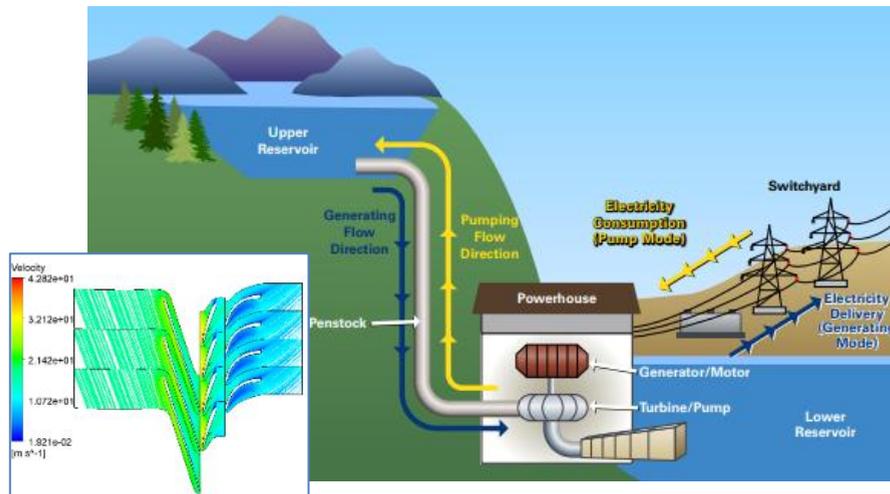
**Isothermal and CAES Compressor Development**



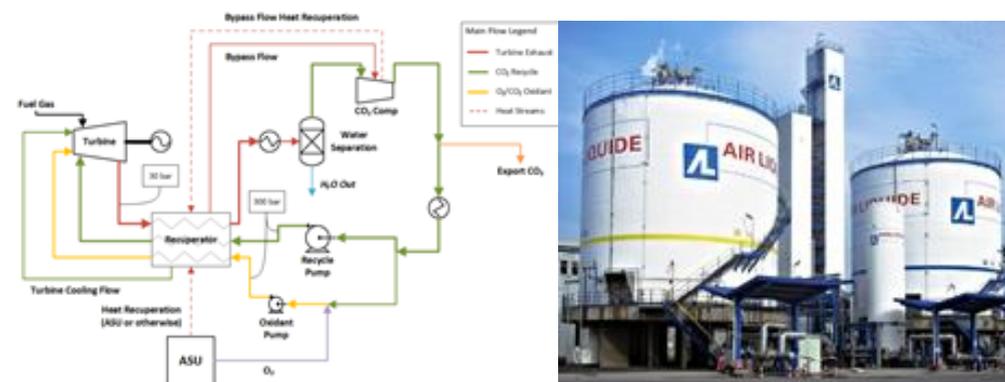
**Pumped Thermal Energy Storage Demonstration and Pre-FEED Study**



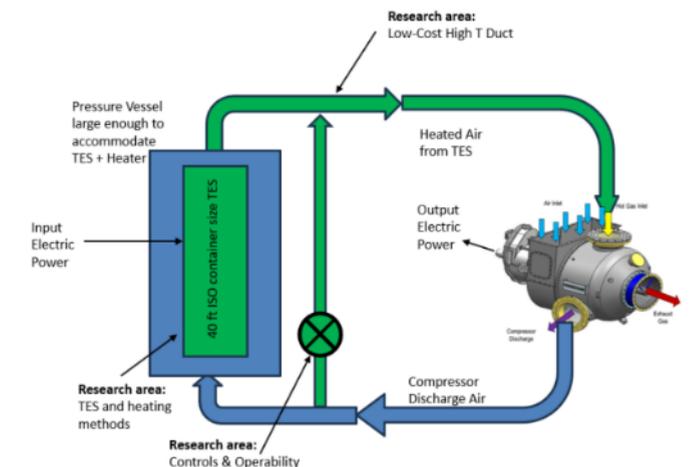
**Hydrogen and Ammonia Storage, Compression, Combustion**



**Pumped Hydro Site Assessments and Geomechanical Pumped Storage Tech Development**



**Liquid Air/Oxygen Storage Coupled with Decarbonized Combustion**



**Thermal Energy Storage**



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# Pumped Thermal Energy Storage (PTES)

## Working Principles

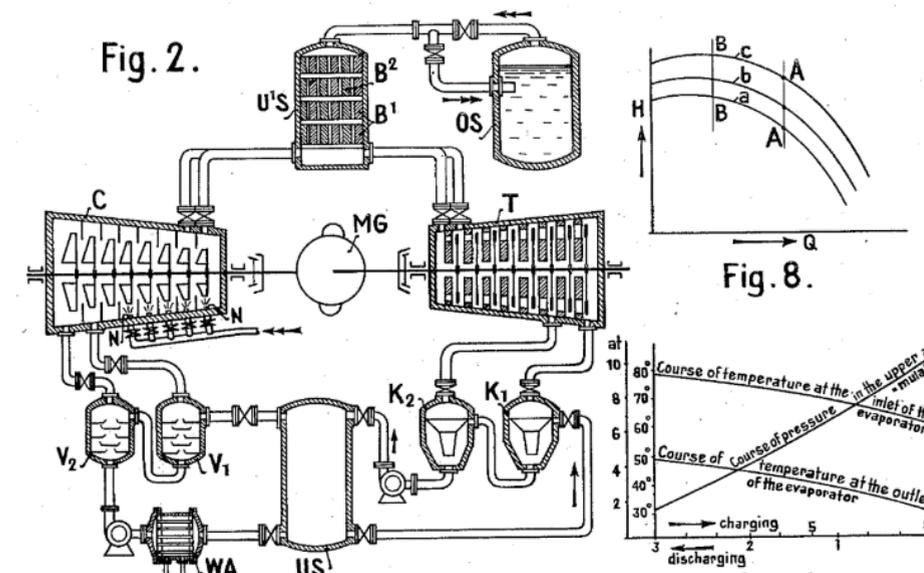
- Electricity in drives heat pump to charge system
- Heat engine discharges system to produce energy

## Technology Benefits

- Up to 50-70% RTE
- No geographical constraints
- Leverages many existing technologies

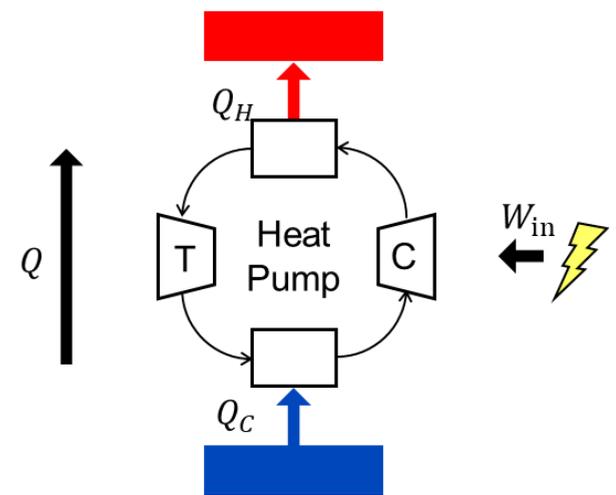
## Technology Gaps

- Multiple cycles/fluids
- Large-scale closed-cycle machines
- Reversible turbomachines?

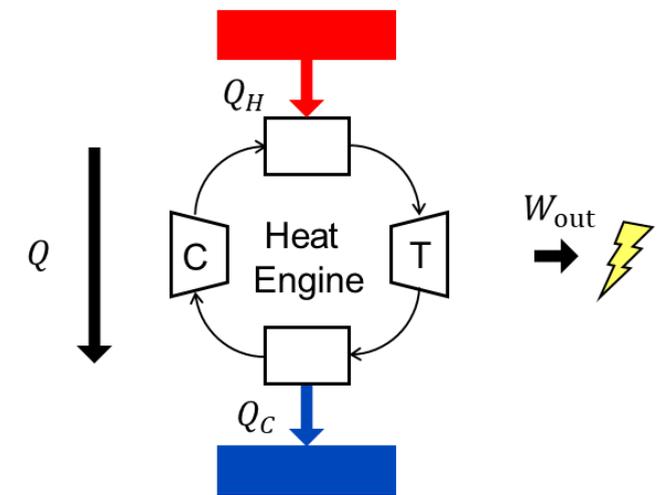


Maguerre, 1924

**Charge Mode**  
Use excess energy to run heat pump and store energy in hot and cold reservoirs

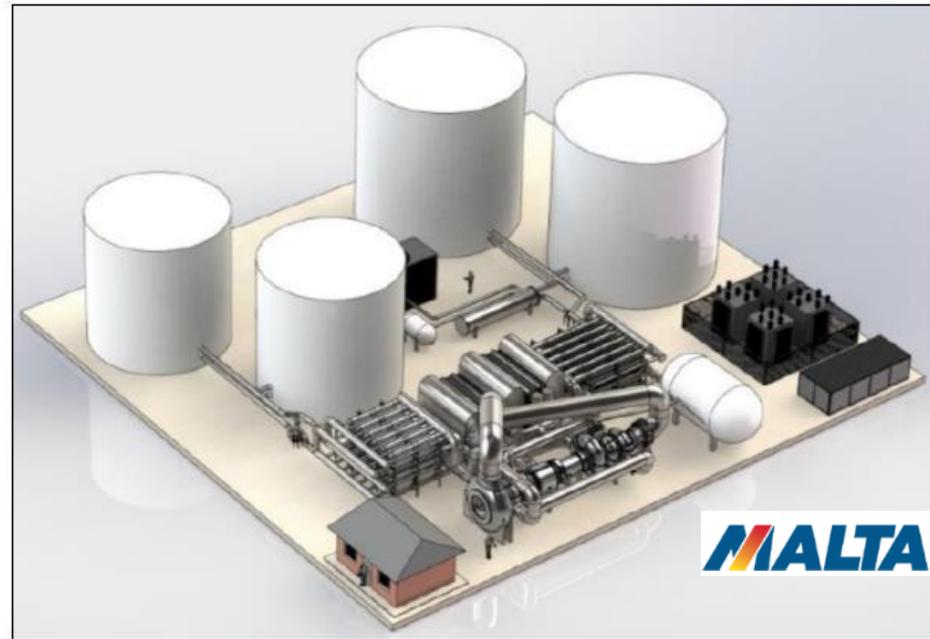


**Discharge Mode**  
Use thermal reservoirs to run heat engine and generate power

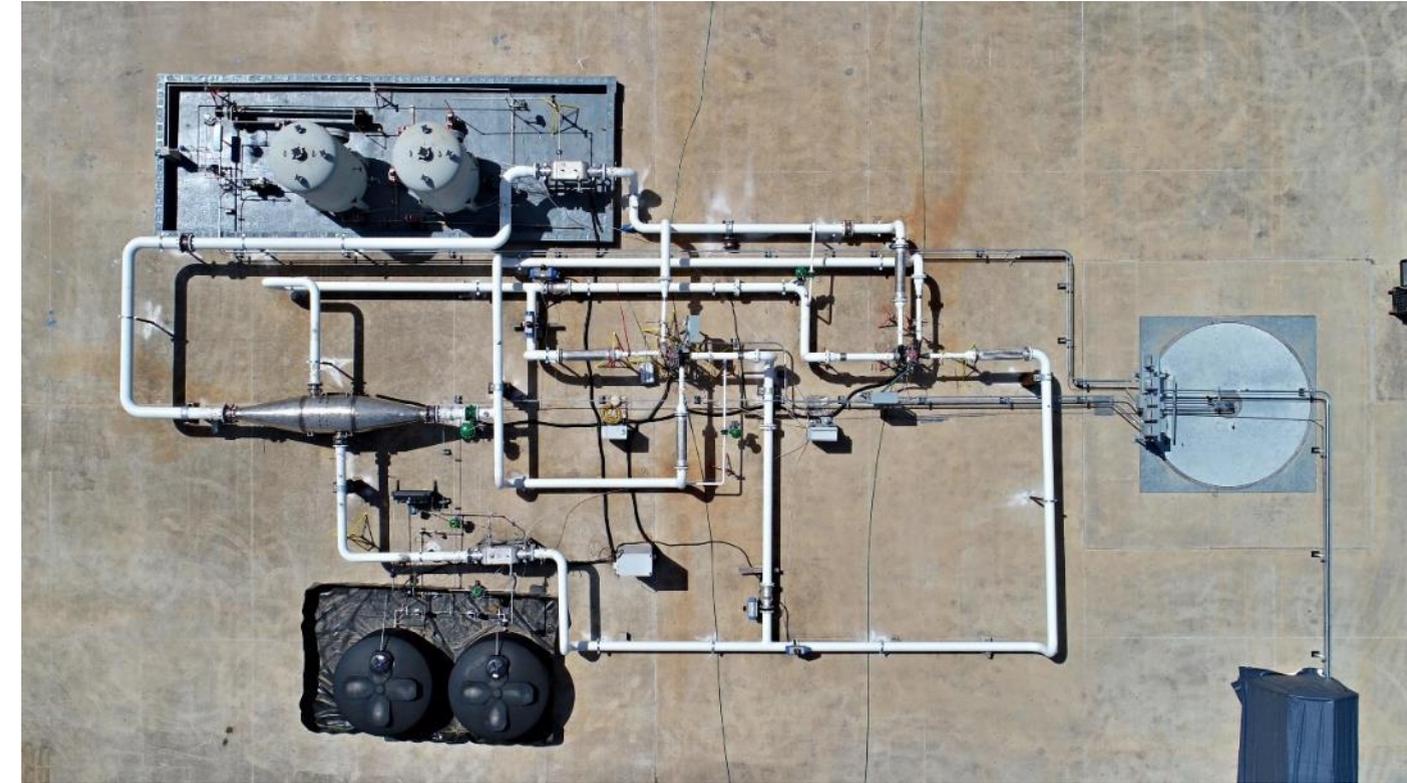


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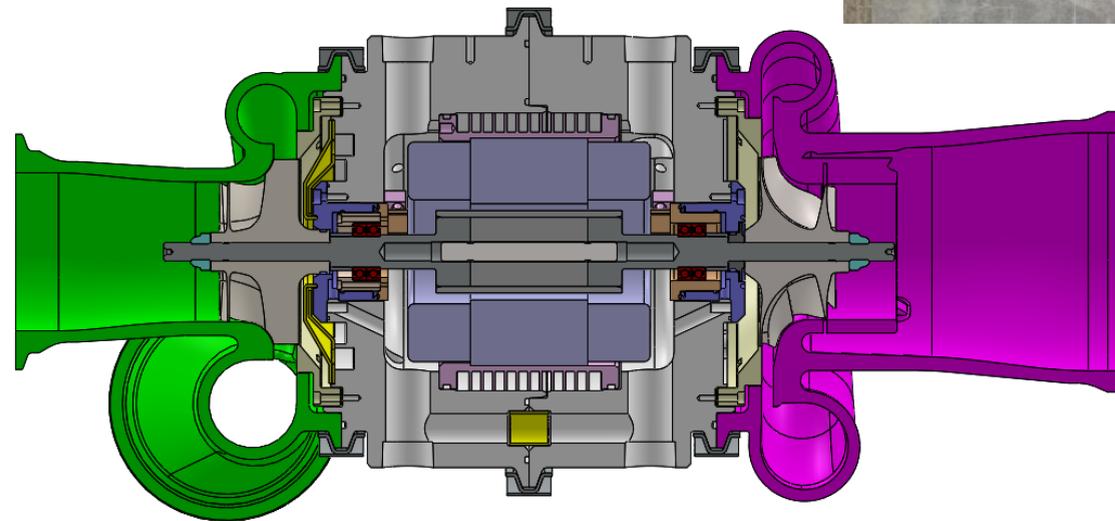
# Air Brayton Pumped Thermal Energy Storage Demonstration



- Molten salts at 565°C
- Anti-freeze like fluid at -60°C
- Two separate drivetrains for charge and discharge mode
- Up to 60% RTE
- Targeting ~100 MWe system



- Two new turbine aero designs
- Integrated a motor-generator between the impellers
- New bearing and seal layout
- Thrust balance mechanism
- Incorporated multiple cooling features



- SwRI-led kW-scale PTES demonstration system focusing on system integration and controls, transients
- 400 °C Thermal oil and 12 °C water glycol
- Two separate drivetrains
- Funded by ARPA-E OPEN18 (DAYS)

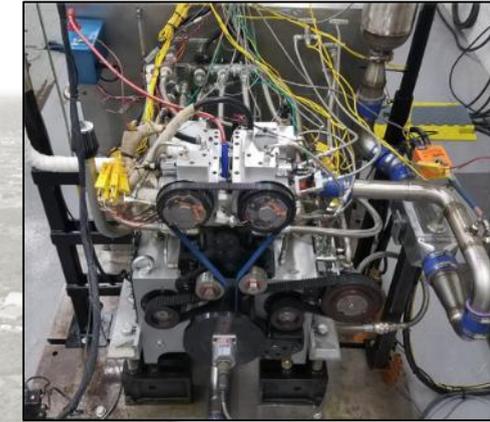
# Southwest Research Institute and Hydrogen

*17500 Gallon LH2 Supply*

*Hydrogen Compressor Development and Test Loop*



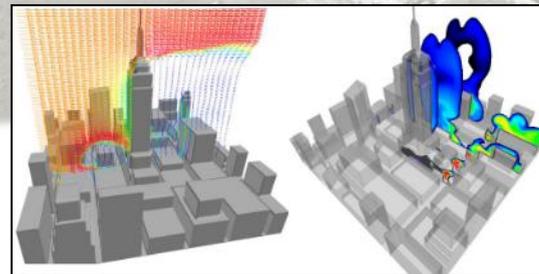
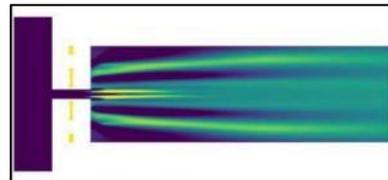
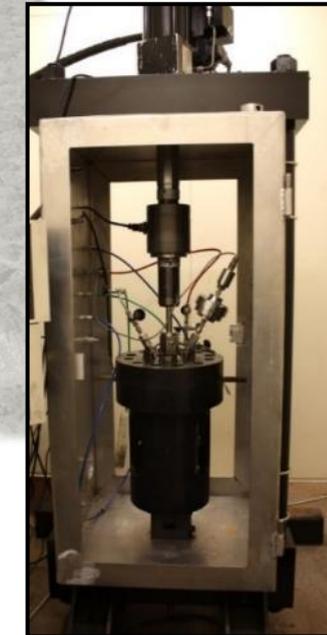
*Hydrogen & Ammonia Testing in Combustion Engines*



*Hydrogen & Ammonia Combustion Testing and Injector Design for Hydrogen*



*Material Testing in Hydrogen Environments*



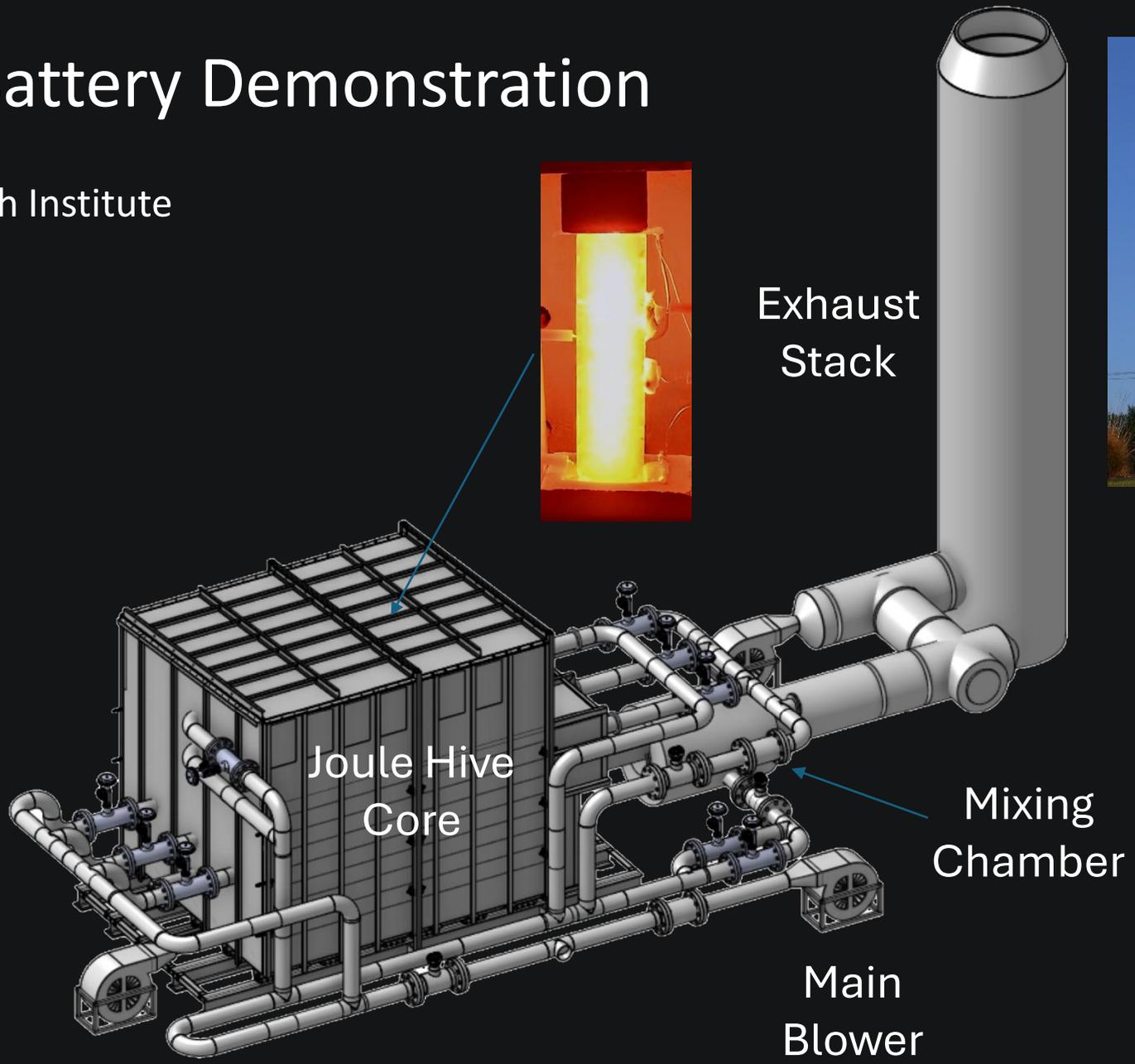
*Hazard Assessments and Leak Detection*



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# Joule Hive Thermal Battery Demonstration

- Located at the Southwest Research Institute
- 13.8 kV voltage (line)
- 5 MWh nominal storage
- 500 kW nominal power
- 1 MW peak power
- 900°C nominal hot gas output
- 1500°C peak hot gas output
- 1700°C peak storage
- Commissioned Dec 2025

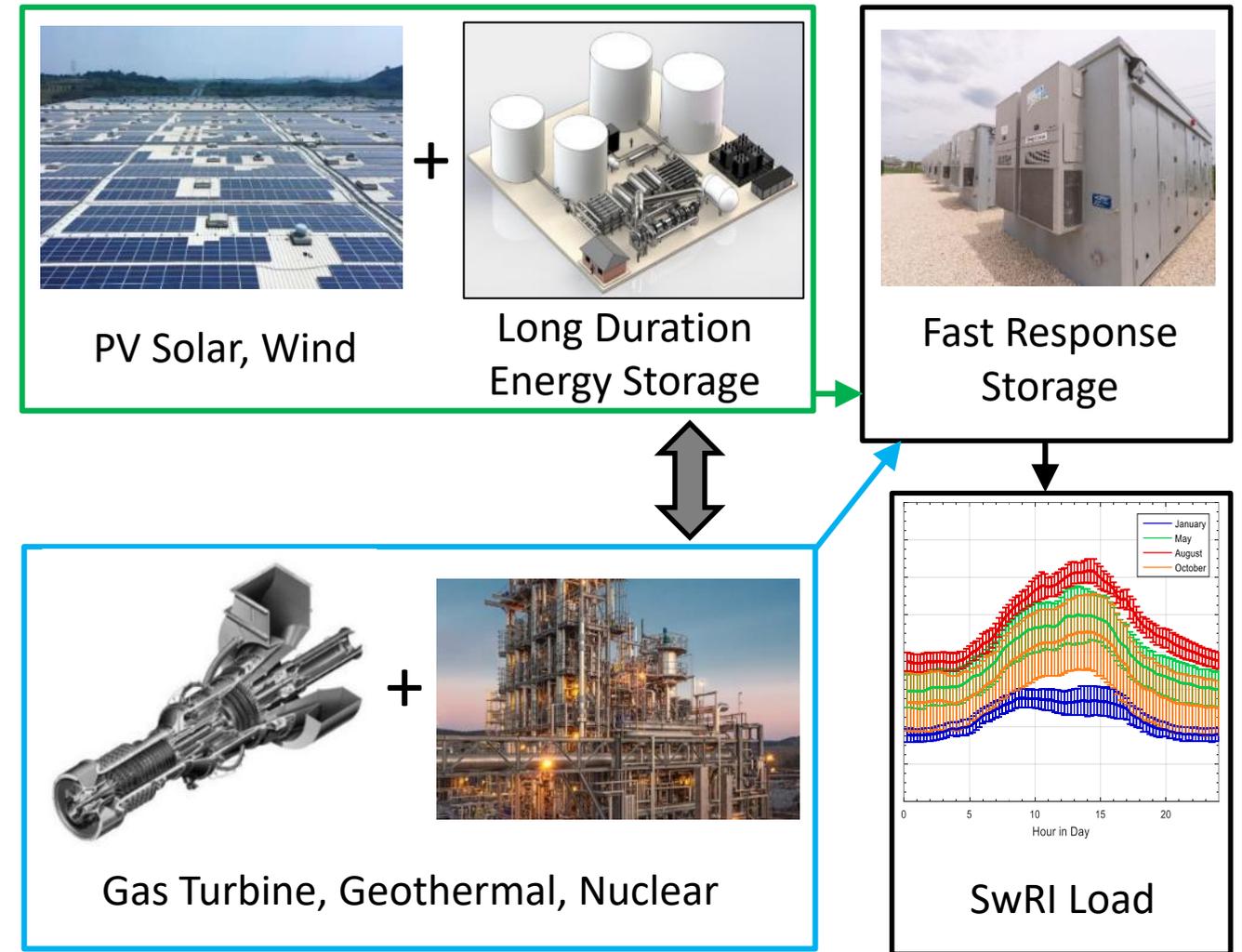


Supported by  
\$5M DOE IEDO  
project:



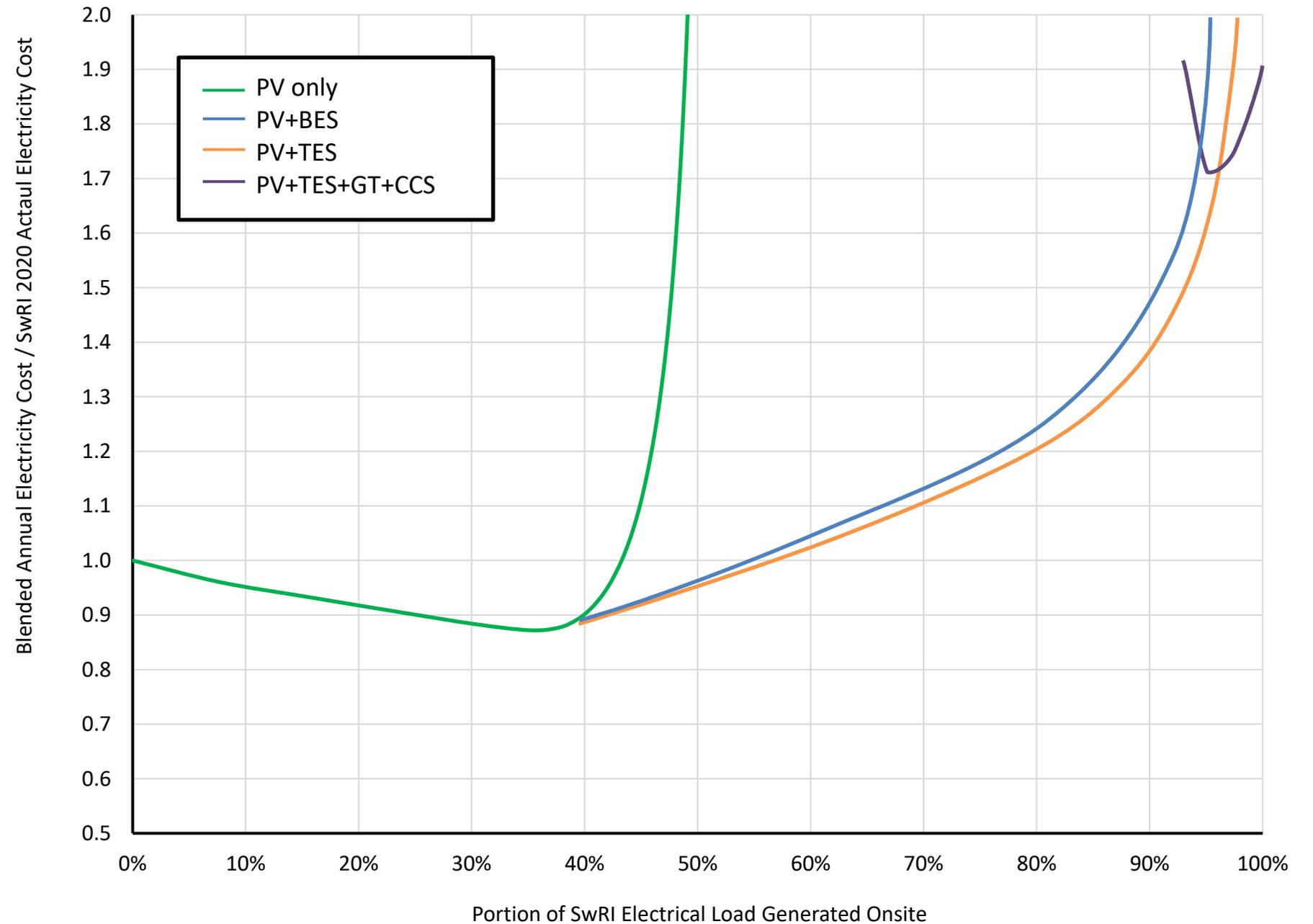
# SwRI's "Project Z": Onsite Net-Zero Power

- Project Z: define a zero-carbon emission facility that will supply onsite electric generation and pilot-scale clean power research platform
- Operate as an onsite micro-grid, but use the local utility as a backup
- Pilot-scale clean energy R&D while reducing electricity costs and carbon emissions
- Develop analysis framework and toolset for technoeconomic and generation/load dispatch modeling to evaluate many onsite generation and energy storage technologies
- Define roadmap to net zero behind-the-meter electricity at SwRI



# One Pathway to 100% Onsite Electricity

- PV is modular and deployable but cannot meet full energy demand or advance decarbonization beyond 40-50%
- Adding battery energy storage (BES) and thermal energy storage (TES) improves results
  - Storage adds costs but advances decarbonization beyond 80%
  - A dramatic increase in cost is still seen with PV+ES beyond ~90%
- A PV+TES system supplemented by a gas generator with carbon capture can achieve full decarbonization



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# Questions?

## Thank you!

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